LABSUR AGREMENT

-Between-

INTERNATIONAL ASSOCIATION OF MACHINISTS AND AEROSPACE WORKERS, LODGE 771

r called the "Union"

-and-

SCADE CANADA LTD. ices Paper Division

called the; "C om pany"

193 to Apțil 30, 1998

TABLE OF CONTENTS

Article	Section	<u>Title</u>	age
		LABOUR AGREEMENT	1
100		PREAMBLE RIGHTS OF PARTIES	2
200		UNION RECOGNITION&	_
300		SECURITY	
400		HOURS OF WORK	5
400	401.1	Day Workers	•
	401.2	Tour Workers	6
	402	Workday and Workweek	7
	402.4	Saturday Coverage by	·
		Maintenance Day Workers	8
	403	ReportingWith No Work	
		Available	10
	404	Change in Scheduled Days O	ff
	404.1	Employee Request	
	405	Normal Operating Hours	11
	405.1	Operations	
	405.2	Temporary Shutdowns	
	406	Temporary Night Crew	
	407	Transition Coffee Break	12
	407		
500		VACANCIES, 'PROMOTIONS AND NEW POSITIONS	1
	501.1	Vacancy	12
	501.1	Filling Vacancies	12
	501.2	Posting of Vacancies,	
	301.3	Promotions and New Position	s 13

	501.4	Automatic Promotionof Journeymen	14
	501.5	Union Membership During Probation	
	502 503 503.3	Layoffs Seniority Craft Seniority	15 16
	504 505	Automation	19 20
600	505	Severance Pay WAGES	22
000	G01	Rates	~~
	602	Minimum Hours of Pay	
	603	New Positions	
	604	Union Representative Wages	
		at General Negotiations	23
700	704	PREMIUM TIME	
	701	Over 8 Hours of Work Over 16 Hours of Work	0.4
	702		24 25
	704 704.1	Outside of Regular Hours Maintenance Tour Workers,	23
	704.1	Steam & Recovery Departmen	ıt.
		Tour Workers	
	704.2	Night Work by Maintenance	
		Day Workers	
	704.3	Call-1ns	26
	704.4	Work on Wires	27
	704.5	Wire Schedule	28
	704.6	Work on Wires	29
	705	Work on Scheduled Days Off	30
	706	Sundays and Holidays	0.4
	707 709	Hours of Rest No P ramiding	31 32
	708 709	Hot deals	J۷
800	103	HOLIDAYS	33

Article	Section	<u>Title</u>	<u>Page</u>
	801	Shutdown Holidays	0.5
	801.2	Eligibility	35
	802	Additional Paid olidays	36
	803	Work on Paid lidays	37
	804	Holiday Falling uring Paid Vacation Period	38
	805	Holiday Pay Duing Absence	
		Due to Illness Injury	
	806	Work on Statut by Shutdown Holidays	
	809	Early Start-up Recovery	
		Boiler	41
900		VACATIONS	
	901	Eligibility	
	902	Vacation Scheduling	46
	902.3	Compressed Work Week -	
		Steam and Recovery	
		Department	48
	902.4	All Employees Except Steam	
		and Recovery Dept. Tour	
		Workers	58
	903	Vacation Cred∦s	59
	904	Continuous Service For	
		Vacation Purposes	
1000		HEALTH AND WELFARE	
		PROVISIONS	60
	1001	Sick Leave	
	1002	Funeral/Memorial Leave	62
	1003	Group Medical, Surgical &	
		Hospitalization Insurance	63

Article	Section	<u>Title</u> P	a4
	1003.4	Absence on Workmen's	
		Compensation Board, Weekly	
		Indemnity and L.T.D. Claims	6-
	1003.5	Blue Cross Semi-Private	
		Coverage	65
	1003.6	Welfare Pl. ns for Dependents	
	1004	Group Life Insurance	
	1004.6	Dependent Life Insurance	٥.
	1005	(Voluntary)	6:
	1005	Weekly Indemnity	~
	1006	Long Term Disability Plan Dental Plan	69
	1007 1008	Drug Plan	7. 7 .
	1008	Prescription Eyeglasses	/:
	1010	Vision Care	
	1011	Pregnancy Leave	74
	1012	Retiree Benefits	75
1100	1012	JURY DUTY	78
1200		GRIEVANCE PROCEDURE	77
	1202	Union Representation	79
1300		ARBITRATION	Q.C
1400		TECHNOLOGICAL CHANGE	82
1500		STRIKES OF LOCKOUTS	83
1600		DISCIPLINE	
1700		SAFETY EQUIPMENT	84
1800		OPERATION CHANGES	
1900		CONFERENCE ROOM -	
		NEGOTIATIONS	85
2000		DOMINION AND PROVINCIAL	
		STATUTËS	

<u>Article</u>	Section -	Title-	Page
2100 2200 2300 2400		PENSION PLAN UNION LEAVE OF ABSENC HAZARDOUS CONDITIONS GENERAL	
	2401	Apprenticeship & Certification Qualification Allowance	1
	2402	Examinations for Certification	
	2403	Premium Waivers - Group	
		insurance	99
2500		SPECIFIC PERFORMANCE	
2600		DURATIONAND REOPENIN	
2700		DISCUSSION OF INDIVIDUA	۸L
		RATES	100
2800		MILL RULES	
2900		LOCKERS	
3000		FIRSTAID TRAINING	101
3100		TOOLS	
0.00	3101	Lost or Broken Tools	
3200	0101	TRADES INSTRUCTION	102
3300		SAFETYAPPAREL	102
3300	3301	Coveralls	
3500	J 301	CONTRACT BOOKLET PRINTING	

	vi	
Article Section	Title	Page
APPENDIX A - APPENDIX B -	WAGE SCHEDULE RULES GOVERNING PARTICIPATION IN THE SUPPLEMENTARY CONTRIBUTORY GROUP LIFE INSURANCE	104
APPENDIX C =	POLICY MILL RULES	112 114
APPENDIX D -	DENTAL EXPENSE INSURANCE	121

IABOUR AGREEMENT

-Between-

INTERNATIONAL ASSOCIATION OF MACHINISTS AND AEROSPACE WORKERS, LODGE 771

Hereinafter called the "Union"

-and-

BOISE CASCADE CANADA LIU. Fort Frances Pape Division

Hereinafter called the "Company"

May 1, 1993 to Apr | 30, 1998

LABOUR AGREEMENT

This Agreement is made and entered into this 23rd day of March, 1994, by and between Boise Cascade Canada Ltd., Fort Frances, Ontario, hereinafter referred to as the "Company" and International Association of Machinists and Aerospace Workers, Lodge No. 771, hereinafter referred to as the "Union".

100 PREAMBLE

The mutual interest of the parties is recognized by this Agreement for the operation of the entire plant unde methods that will promote to the fullest extent, safety to the employee, economy of operation, quality and quantity o output, cleanliness of plant and protection of property, and it is recognized by this Agreement to be the duty of the Company and the Union to co-operate fully, individually and collectively, for the advancement of these conditions. It is further the purpose of this Agreement that the parties concerned desire to co-operate in establishing and maintaining proper and suitable conditions in the Company which will tend to secure uniform and equitable terms of employment and conditions of labour satisfactory to the Company and the Union, and to insure a proper conduct of the business and relations between the Company and the Union.

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200 RIGHTS OF PARTIES

- The Union has all rights which are specified in the subsequent provisions of this Agreement and retains all rights gradued by law.
- The Company retains all rights except as those rights are limited by the subsequent provisions of this Agreement. Nothing in this Agreement shall be construed to impair the right of the Company to conduct its business in all particulars except as modified in this Agreement.
- 203 It is understood that Pone of the foregoing shall detract from the right of an employee or the Union to lodge a grievance in the manner and to the extent provided in Article 1200 Grievance Procedure.

300 UNIONRECOGNITION AND SECURITY

- 301.1 (a) The Union is recognized as the exclusive bargaining agent for all employees assigned to perform work such as that described in 301.1(b), 301.2 and 301.3.
 - (b) It is herby agreed and understood that Lodge 771 of The International Association of Machinists and Aerospace Workers has jurisdiction within the mill premises, power houses and any other property associated

with the Company within the town limits of Fort Frances over the work of erecting, dismantling, assembling, repairing, maintaining and installing of all machinery and parts thereof and the operation of all machines in connection therewith, and all other work generally ecognized as work of the work classifications in the bargaining unit, performed by the Company. It is agreed that this rule shall not be applied in such a manner as to prevent the assignment of employees in the Rigger Crew to perform the same work as has been generally recognized as the work of this crew in the past. Such employees, however, will not be assigned to work generally recognized as the work of millwright nelpers to the extent of displacing, or excluding the re-employment of any employee now holding seniority as such.

- (c) The Company will not contract out work which is normally performed by employees working under the jurisdiction of the Union. If contracting out becomes necessary, the Company will advise and discuss with the Union in advance of any such proposed contracting out of work.
- (d) The Company will continue to recognize the crafts set forth in Appendix A to the agreement in the assignment of work

normally performed by employees in such crafts in accordance with past practice. Assignment of Work contrary to the foregoing shall be by mittal agreement between the Company and Thion.

- 301.2 Lodge No. 771 of the International Association of Machinists and Aerospace workers is also recognized as the exclusive bargaining agent for all employees engaged in installation, maintenance, dismantling, repairing and assembling all pneumatic, hydraulic and fluidic instrumentation in the Fort Frances mill.
- 301.3 The Union shall have jurisdiction over all operating and repairing positions in the Steam Plants, including Power and Recovery Boilers, Waste Bark Fired Boilers, Turbines, Air Compressors portable and stationary, Refrigeration Units, Lime Kiln operation, Recaust operations and all related equipment to the aforementioned operations. Lodge 771 shall have jurisdiction over the maintenance and repairs as presently recognized under the maintenance classifications listed in Appendix A. The Union shall have jurisdiction over sectionmen listed under Appendix A.
- The dividing point between the jurisdiction of Lodge 771 and the jurisdiction of other mill Unions shall be in accordance with presently established jurisdictional lines.

- Jurisdictional disputes shall be dealt with by the Unions involved in conformity with the regulation: covering such matters as fi.ed by the A.F.L., C.I.O. (CLC) or the Ontario Libour Relations Act and shalt be resolved as to not adversely affec the efficiency of Company operations.
- 304 Superintendents, salaried foremen, watchmen and office forces are part of the Management of the Company.
- 305 The Company will update IAM members' addresses if the Union will supply a membership list once per year.

400 HOURS OF WORK

401 NormalWorking Hours

401.1 Day Workers (See Clause 402.4)

The regular hours of employment for day workers shall be five continuous days of work, eight hours per day, forty hours per week, between the hours of 8:00 a.m. to 4:00 p.m., inclusive of a thirty (30) minute lunch break and one fifteen (15) minute coffee period in the a.m. For maintenance day workers the days of work shall be consecutive, except that instrument mechanics may be so scheduled as to provide required weekend coverage.

401.2 Tour Workers (See clause 902.3)

- (a) The schedule of hours for tour workers and hours at which tours shall change shall be from 8:00 a.m. to 4:00 p.m., 4:00 p.m. to 12:00 midnight, 12:00 midnight to 8:00 a.m., or as mutually agreed.
- (b) Shifts shall be arranged to suit the running schedule of the mill to avoid any interruptions in normal operations, it being agreed that in some cases it is necessary to effect an "average" shall meanthe workweek schedule agreed upon by the Company and the Union.
- (c) Tour workers may agree to depart from normal shift change hours set forth in 401.2(a). When such changes are agreed upon, the shift changes shall occur at 7:30 a.m. - 3:30 p.m., 3:30 p.m. -11:30 p.m., 11:30 p.m. - 7:30 a.m.
- (d) When a spare tour millwright is swinging back to day work after relieving a tour worker on the 12:00 Midnight - 8:00 a.m. shift, he may, at his option, elect to come in to work the following day from 4:00 p.m. - 12:00 Midnight. Straight-time rates will be paid.

(e) Tour Millwright Assignments

(i) Junior Millwrightswill be assigned to work as Tour Millwrights

- (ii) Senior Millwrights may be assigned this work if they express a preferencefor this work.
- (iii) It is understood and agreed that whenever a Millwright becomes a Tour Millwright, it will not be considered to be a promotion to a higher rated job.

402 Workday and Workweek

- 402.1 (a) The workday shall begin at the beginning of the first (day) shift and shall end at the beginning of the first shift on the following day.
 - (b) The workweek shall commence with the first (day) shift on Sunday and shall end at the beginning of the first shift on the following sunday. This provision is not intended to change the work or vacation schedules presently in effect and merely defines the pay period.
- 402.2 Normal day or days off will be shown for employees on the week!, schedule posted by 3:00 p.m. Thursday. If a day worker scheduled to commence work on Mandar in accordance with this schedule is subsequent! called in to work on Sunday and works less that six (6) hours, either on normal repair or on a breakdown, the employee's schedule will remai unchanged and

the employee will work his scheduled five days, Monday through Friday in accordance with the posted schedule at the straight-time rate. In the case of repotted absence of a tour worker following posting of the schedule, the Company may arrange for a replacement of ill such vacancy up to 8:00 a.m. Sunday on seven day operations and 8:00 a.m. Monday on operations of six days or less without application of the premium pay requirement of Section 704.1. In the case of maintenanceday workers, the regularly scheduled days of work shall be consecutive starting on Sunday or Monday.

- **402.3** A day employee required to work six hours or more on Sunday will be given a day *off* without pay the following Friday.
- 402.4 Saturday Coverage by Maintenance Day Workers

To resolve the **question** of Saturday coverage by maintenance day **workers**, the parties hereby agree as follows:

- (a) It is understood that the Company shall not require more than four (4) maintenance day workers to work on any one Saturday.
- (b) The Company will request the Union to provide such maintenance day Workers as herein agreed to work on Saturdays, and the Union hereby

undertakes to provide such qualified maintenance day workers on a voluntary basis.

- (c) In the event that the Union should be unable to fulfil its undertaking to provide qualified maintenance day workers on a voluntary basis, the Company shall use the following procedures to obtain such maintenance day workers to work on a Saturday:
 - (i) A man who is scheduled to work on Sunday may be rescheduled to work the preceding Saturday.
 - (ii) If a man refuses to the rescheduled from Sundayto the preceding Saturday, there shall be no liability upon him, and the Company may then rescheduled man who is scheduled to work on Monday, Tuesday, Wednesday or Thursday to work the preceding Saturday.
 - (iii) If a man refuses to be rescheduled as outlined in paragraph (c) (ii), there shall be no liability upon him, and the Company may then request any maintenanceday worker to work on a Saturday, commencing with the most senior qualified man, and on a voluntary basis.
 - (iv) Should the Company still be unable to obtain the services of the requisite number of

qualified maintenance day workers, it shall schedule the requisite number of qualified maintenance day workers starting with the most junior qualified man, subject to the appropriate overtime rate applying on Saturday for men who would be scheduled for six days.

403 Reporting With No Work Available

404 Change in Scheduled Days Off

404.1 Employee Request

When an employee wishes to change his scheduled or designated days off, he will notify his supervisor at least twenty-four (24) hours in advance and if such a change is mutually agreed upon by the employee and his supervisor, then the employee will work at straight-time rates on the day or days originally scheduled as his scheduled or recognized days off.

405 Normal Operating Hours

405.1 Operations

The Company shall have the right to schedule the operation of any or all departments without restriction up to and including seven days per week except for shutdown holidays as set forth in 801.1 and such other shutdowns as may be necessary in the judgment of the Company.

405.2 Temporary Shutdowns

When an occupation ceases by reason of shutdown of any part of the mills for some unavoidable cause, the Company will, insofar as is possible, endeavour to retain the employees affected at other occupations: it being understood that the rate of pay of such occupations will be as covered by the wage scale attached hereto.

406 Temporary Night Crew Transition

To facilitate the transition of a temporarily assigned night crew back to day work after completion of emergency work, and prior to a scheduledworkday, the night crew will work on 4-12 shift at time and one-half rate before returning to their regular day work on the following day.

407 Coffee Break

There will be a paid fifteen (15) minute coffee break in the morning of an employee's regular shift, at a time designated by supervision, and at reasonable intervals thereafter during overtime work.

500 VACANCIES. PROMOTIONS AND NEW POSITIONS

501.1 Vacancy

 \boldsymbol{A} vacancy shall be considered to exist whenever the Company determines that employees are required in any of the classifications listed in Appendix A to this agreement. When an employee leavesthe employ of the Company and the Company does not intend to make a replacement, the Unionwill be informed through a meeting with the Union Committee.

501,2 <u>Filling Vacancies</u> (See Clause 503.3)

All vacancies **in jobs** or positions coming under the jurisdiction of any of the AFL-CIO (CLC) unions with which the Company has an agreement, shall be filled in the following manner:

(a) Membersof the Unionhavingjurisdiction over the vacantjob or position, whether employed by the

Company or laid off, shall have priority over any other employee for the job or position to be filled.

- (b) In the event members, either employed or laid off, of the Union having jurisdiction over the vacant job or position are not available, then members in good standing of other AFL-CIO (CLC) unions with which the Company has an agreement who have been in active service for the Company for at least one year and who are qualified (or equally as qualified as any other applicant) for the job or position to be filled, shall be given preference.
- (c) In the event members of the Union having jurisdiction over the vacantjob or position are not availableand in the event members of other AFL-CIO (CLC) unions are not qualified, then such applicants as the Unionhaving jurisdiction over the vacant job or position may recommend shall be given preference in the filling of the final job or position.

501.3 <u>Posting of Vacancies, Promotions and New Positions</u>

(a) Notices of vacancies, promotions and new positions will be posted for seven (7) calendar days on bulletin boards and the positions will not be permanently filled until seven (7) days thereafter. Employees who are on vacation or on a normal absence will have three days in which to apply after returning to work.

(b) In case of vacancies, promotions and new positions the oldest employee in point of service shall be given preference provided he has the necessary qualifications to perform the work.

501.4 Automatic Promotion of Journeymen

Journeyman "A will be promoted to the A-1 classification following completion of three (3) years service as Journeyman "A.

501.5 Union Membership During Probationary Period

Any employeecoming under the jurisdiction of this Union in a probationary status must be accepted into membership by this Union within 15 calendar days after starting work under this jurisdiction.

502 Layoffs

- (a) In each craft the oldest employee in point of service, in that craft, shall be retained.
- (b) Recalls will be in the reverse order of layoffs.
- (c) An employeewho has been laid off or transferred from a craft shall be recalled to that craft before any other employee is transferred or hired into that craft

503 Seniority

- 503.1 (a) A new employee, upon being hired or transferred to a position coming under the jurisdiction of the Union, shall be employed on a probationary basis for a period of 60 days worked which may be accumulated over succeeding periods of time. The decision of the Company shall be final within this probationary period regarding continuation of employment.
 - (b) During the probationary period referred to in Section 501.1 (a), the employee shall not accumulate seniority. If the employee is retained after completion of his probationary period, his seniority shall be computed from the first day of employment, or 90 calendar days prior to the date he completed his probationary period whichever is the lesser.
 - (c) Apprentices shall accrue seniority from date of hire in their craft. In the event of layoff, seniority shall apply provided the ratio of journeymen to apprentices retained does not drop below 1 to 1 ratio in any of the crafts.
 - (d) Except as specified in 501.3, Journeyman ranks shall be filled by graduates of an appropriate apprentice program or by

- applicants with equivalent training or qualifications.
- 503.2 (a) Any employee who voluntarily leaves the employ of the Company or **is** discharged for just cause shall lose his seniority rights.
 - (b) Any employee who has been laid offand fails to reportfor duty within fifteen (15) days after being called back to work shall lose his seniority rights, unless excused for just cause by mutual agreement of the Company and the Union.
 - (c) Absence on approved leave shall not interfere with seniority rights provided that such leave does not exceed ninety (90) days except by approval of both the Company and the Union.
 - (d) When a man has secured an operating position on the basis of his qualifications he shall have <u>priority</u> on that particular position over any other man who may qualify for the position at a later date on a permanentset-up only, provided he has filled that position for at least 30 working days.

503.3 Craft Seniority

(a) No member of Lodge 771 shall hold seniority in more than one craft.

- (b) Any member of Lodge 771, working in their regular crafts, wishing to transfer from one craft to another craft, shall have a maximum period of 90 days in which to decide to which craft he wants to hold his rights and seniority.
- (c) Define Crafts:
 - Kraft Mill Power and Recovery
 - Paper Mill Steam Plant to include Boiler House repairmen and helpers and Tall Oil Plant Operator.
 - (ii) Kraft Mill Oilers, screen room, woodroom Oilers,

 - (iii) Section men employed by IB&T (iv) Millwrights (foremen) (tool crib man) (Apprentices)
 - (v) Welders
 - (vi) Machinist (Foreman) (Apprentices)

 - (vii) Tinsmiths (Apprentices) (viii) Pipefitters (Foreman) (Apprentices)
 - (ix) Instrumentation (Foreman) (Apprentices)
 - Garage Mechanic (Foreman) (Apprentices) (x)
- (d) (i) Members who are working out of craft and are recalled to the craft to which they hold rights shall, at that time, decide which craft they wish to hold their rights in.
 - (ii) No transfer shall be made unless an employee is recalled to his proper craft. In the event that one member has the

opportunity to transfer to another craft, all other membersworking out of craft shall have equal rights to transfer if they **so** desire, and each one will be contacted.

- (e) Any member who quits his job or refuses employment under Lodge 771 Jurisdiction shall lose all his rights in Lodge 771 excepting an established (Journeyman) who may refuse a sectionman labour or helperjob. In the event a member is employed out of town, he will be given a reasonable length of time to return to his job under Lodge 771 jurisdiction.
- (9 Members of this Lodge out of work in good standing shall have preference for work in other crafts over any nonmember and can be working at other than their own craft for an unlimited period of time without jeopardizing their seniority and rights in the craft to which they belong.
- (g) In the event of layoff, the employees that are declared redundant who have worked 60 consecutive days shall receive 7 calendar days' notice of layoff or pay in lieu thereof. Employees who are brought into the crew for a specific period of time will not qualify for this notification requirement,

504 <u>Automation</u>

The Company has the right to adjust all or any of its crews as a result of change in process or a change in equipment, and to make such technical and other changes in its manufacturing processes as it deems necessary for efficient operation.

In recognition of the impact that such changes may have upon employees and the concern of the parties regarding employees who may be affected, the following will apply:

- (a) The Company undertakes to advise the Union at least thirty (30) days in advance of such changes which the Company has decided to introduce which will result in significant change in the employment status of employees.
- (b) The Company agrees to discuss with the Union the effect of such changes on the employment status of employees and to consider practical ways and means of minimizing the adverse effect on employees displaced by such change. Such measures as early retirement, retraining and transfers to other existing jobs will be considered.
- (c) If a permanent employee with one year's continuous employment is set back to a lower paid job due to a permanent job elimination under conditions set forth above, his rate shall be maintained for a period of three (3) months from

date of setback. For an additional period of three (3) months an adjusted rate will be established midway between his previous rate at time of setback and the rate of his "home" job for each workweek, which depends upon the operating schedule for each suchweek, i.e., 5 days, 6 days, 7 days. At the end of the six (6) month period the rate of the job to which he is assigned will apply. (Interpretation of this Section shall be based upon the following. A permanent employee with one year's continuous employment is an employee who has worked a twelve-month period of no less than four (4) days per week without interruption due to lack of work, resignation or discharge.)

(d) A permanentemployeewithone year's continuous service who will be laid off from work due to a permanent job elimination will be given notice of the impending change in employment status at the earliest possible time in keeping with the notification to the Union as set forth in (a) above.

505 Severance Pay

A permanent employee with one year's continuous service who is laid of from work due to a permanent job elimination or because of a temporary curtailment of six (6) weeks duration, shall be eligible for Severance Pay in accordance with the following:

- (a) Severance Pay shall be one (1) week's pay (a week's pay shall be the employee's classified rate of pay times (40) for each year of continuous service. Continuous service for Severance Pay purposes shall be broken only by retirement, resignation (quit), discharge, or death. Severance Pay will not be paid to employees who retire, resign, are discharged or deceased. One half of this Severance Pay is payableafter the employee has been laid off from work for a period of six weeks. The second half is payable after the employee has been laid off for a total off three months. It shall be the responsibility of the employeeto make application for such Severance Pay.
- (b) If recalled to work before the Severance Pay payment is payable, no such payment will be made. Any employee refusing a recall shall forfeit his right to Severance Pay.
- (c) If an employee is recalled after having received all of the Severance Pay due him, he will, as of the date of return, commence a new period of accumulation which will be credited toward any future layoff.
- (d) If an employee is recalled after having received half of the Severance Pay due him, he will, upon return to work retain the right to the unpaid portion which will be added to any new accumulation of Severance Pay.

601 Rates

The classifications & hourly wage schedule as agreed upon between the Company and the Union is attached hereto as Appendix A and forms a part of this Agreement. Eight hours of work in any work day shall be paid at the straight-time rate except as provided otherwise in Article 700.

602

No employee required to go on duty shall receive less than four hours' straight-time pay.

603 New Positions

When a new job classification is established, the Company will determine and assign the appropriate wage rate to such new classification and the classification and rate shall be added to Appendix A. This wage rate will be subject to adiustment under provisions of Section 2700 of this Agreement. Any upward adjustment will be retroactive to the start-up date of the new classification up to a maximum of six months. The six-months maximum will be extended an additional three months if the classification is under discussion at the end of the six-month period. The Company agrees to meet the local Unionwhen new job classifications are established

and to give full consideration to the Union request at that time.

604 <u>Union Representative Wages at General</u> Negotiations

- (a) The Union may designate and the Company shall recognize not more than five (5) members who are employees of the Company covered by this Agreement and who shall constitute a negotiating committee. The function of such committee shall be to meet with Company Representatives for the purpose of negotiating a collective agreement.
- (b) The Company will handle the payment for wages lost by Union Representatives for attendance at wage negotiations in ponnection with the reopening of the Labour Agreement or for attendance at official Union conferences through the Company Payroll Department even though the cost of such wage payment shall be borne by the Union. The Unionwill reimburse the Companyfor such payment. The rate of pay shall be an amount specified by the Union.

700 PREMIUMTIME

701 Over 8 Hours of Work

Work done in excess of eight (8) hours between 8:00 a.m. Sunday and 8:00 a.m. Monday will be

paid for at the double time rate and work done in excess of eight (8) hours in any other workday by employees covered by Sections 401.1 and 401.2 shall be paid for at ,the time and one-half rate, except:

- (a) On shutdown holidays when double time shall apply to **all** hoursworked, or
- (b) When such work in excess of 8 hours is caused by an exchange of shifts by employees with approval of their supervisor, or
- (c) When such work of up to two hours in excess Of a temployed who is surley, whilt is to replace an
- (d) When a tour worker swings to another shift under a normal swing schedule and thereby works 16 hours in one day.
- An employee who, due to being late for work, has worked less than eight hours by the end of his scheduled shift, and is requested by the Company to work beyond the end of such shift shall be paid at the rate of time and one-half for such additional hours.

703 Over 16 Hours of Work

Any employee required to work on maintenanceor repair work for more than 16 hours shall receive

double time at the 16th hour of work and double time shall continue until the **job** is completed. It is understood and agreed that in the application of this clause double time will **be** paid after the 16th hour of work in any one day between **8:00** a.m. and **8:00** a.m. or after the 16th hour of continuous work.

704 Outside of Regular Hours

704.1 Maintenance Tour Workers, Steam & Recovery Department Tour Workers

- (a) When a tour worker is assigned to a shift other than the one for which he was scheduled on the weekly schedule (other than on the basis of receiving a promotion to a higher rated job) shall receive time and one-half for all such changed shifts for the balance of the workweek.
- (b) Tour workers called in at times when regulartours are not being worked shall take the status of day workers during such times.

704.2 Night Work by Maintenance Day Workers

Maintenance day workers assigned to work nights other than as tour workers shall work continuous hours with a paid lunch period. All such scheduled night work shall be at the rate of time and one-half.

704.3 <u>Call-Ins</u>

- (a) Call-in time is payable when an employee has been required to report for work before the beginning of his regular hours of employment without having been advised of the call in:
 - (i) Before he has completed his shift and left the plant, or
 - (ii) 24 hours before he is required to report on the call-in, whichever is the lesser notice.
- (b) The provisions of (a) above apply only to employees on regularly scheduled shifts.
- (c) Call-in time is to be paid for at time and one-half rates, computed to the nearest half-hour of time worked with four (4) hours' straight-timepay as a minimum. When an employee is called in for a breakdown and the job continues into his regular hours of employment he is to be paid at overtime rates until the job for which the employee was called in is completed.

more unrelated **jobs** the employee will be paid **at** the overtime rate until such additional work is completed.

704.4 Work on Wires (See Clauses 704.5 and 704.6)

- (a) All workers called in or required to remain after their regular shift for the purpose of a wire change shall receive six hours straight-time pay for such work or time and one-half for hours actually worked, whichever is greater. If workers commence to put on a wire before their shift or day begins or continue such work after their tour or day ends, they shall receive six hours straighttime pay or time and one-half for hours worked outside their regular shift, whichever is greater.
- (b) Day workers engaged in putting on wires will receive six (6) hours wire pay and two (2) hours will be deducted *from* their regular hours of work.
- (c) Employees called in on a wire change shall receive the applicable overtime rate for time worked on such wire in excess of 2 hours.
- (d) Work on the wire will be considered completed when the wire is installed on the machine, has been inspected and the wire crew is released by the supervisor.

(e) Twin Wire Machine

If an employee is called in on a wire change and two wires are required to be changed, two wire calls will be paid. Ifon a single wire change, the second or twin wire is damaged during the first wire change and has to be replaced, only one wire call will be paid.

704.5 Wire Schedule

(a) The following wire call procedure shall apply subject to change with advance notice to the Union, should the Company alter its wire change methods or technology:

Wire schedule for tour millwrights and spare tour millwrights working on 5, 6 or 7 paper machines call-ins.

- (i) Monday through Friday

 - (a) paper machine millwright
 (b) from 8 a.m. to 12 noon-- 12-8 tour millwright
 (c) 12 noon to 4 p.m. -- 4-12 tour millwright
 (d) 4 p.m. to 8 p.m. -- 8-4 tour millwright
 (e) 8 p.m. to 12 midnight -- 12-8 tour millwright
 (9 12 midnightto 4 a.m. -- 4-12 tour millwright
 (g) 4 a.m. to 8 a.m. -- 8-4 tour millwright

(ii) Saturday and Sunday

Tour millwright will call in two tour millwrights in the following order of call-iris,

- (a) Tour millwright except the tour millwrights on days off
- (b) Designated spare tour millwrights
- (c) Paper machine millwrights
- (d) Any day millwrights

The tour millwright whose shift begins nearest the wire change time shall be called in when two tour millwrights are to be called they will be the millwrights whose shift precedes or follows the shift in which the wire is being put on the pape machine

(iii) Wire change schedule for, pipefitters.

The tour millwrightwill call in two (2) pipefitters on scheduledor unscheduledwire changes for 5, 6 or 7 paper machines.

704.6 Work on Wires

Inapplication of Section 704.4, Work on Wires, the following shall apply:

When a day worker assigned to a wire works through his unpaid lunch period, he shall receive, in addition to normal wire pay, time and one-half

for such lunch period worked; i.e., a day worker with a one-hour lunch period shall receive six straight-time hours' wire call, six straight-time hours for his normal shift and one hour at time and one-half.

705 Work on Scheduled Days Off

Employees assigned to work on their scheduled days off shall be paid at the rate of time and one-half except as provided in Section 404.

706 Sundays and Holidays

- 706.1 All work performed on sundays and floating holidays (see Section 803.2) is to be paid for at the rate of time and one-half except as otherwise provided in Article 700.
- 706.2 The time interval for Sundays shall be from 8:00 a.m. to 8:00 a.m.
- 706.3 All work performed on shutdown holidays listed in Section 801.1 shall be paid for at the double time rate. Employeesworking less than eight (8) hours on a shutdown holiday will not be required to take a day off during that workweek or at a later date as a result of having worked on such holiday, but an employee who requests at the time of such work to have a day off later shall be granted such request. An employeegranted such request shall be paid for the day off for the applicable number of

paid hours as set forth in Section 801.1. Employees who do not request a day *off* as a result of working on a shutdown holiday shall work their normal schedule for such week and all regular scheduled shifts shall be worked at straight-time. Employeeswho work a full shift or more on a statutory holiday shall take a day off later with the applicable number of paid hours as set forth in Section 801.1

707 Hours of Rest

- (a) Any employee working in excess of sixteen (16) hours in a 24-hour period shall receive time off with pay from his next regular shift to the extent such work exceeds sixteen (16) hours. Such time off shall not apply if the starting time of the employee's next regular shift is eight (8) hours or more after the end of the work period.
- (b) A day worker who is called into work following his day shift and who works a minimum of two (2) hours on the call-in shall be entitled to receive time off/with pay with employee option as to when on the following day to the extent that the hours worked on the call-in fall between the hours of 12:00 midnight and 4:00 a.m.

Day workers who are called in and have not been scheduled to work on Sunday and who meet the other requirements set out above will be eligible for sleep time.

708 No Pyramiding

Overtime shall not be pyramided nor shall more than one basis of calculating overtime be used *to* cover the same hours.

709 Hot Meals

When an employee is required to work one (1) hour or more beyond his scheduled shift or day of work, he will be provided a hot meal or a meal ticket. An employee required to work five (5) hours or more beyond his scheduled shift or day of work will be eligible for an additional hot meal or a meal ticket, and a hot meal or a meal ticket will be provided every four (4) hours thereafter.

In the event that a hot meal is furnished, the price of the meal may not exceed the current menu price for a Rainy Lake Hotel roast beef dinner completewith soup, beverage and dessert. In the event that the employeewishes to receive a meal ticket instead of a hot meal, the value of the meal ticket will be \$5.00. Present practice with respect to meal policy will be continued.

Volunteers in Recovery working on statutory shutdowns will qualify for hot meals or tickets as per maintenancetrades.

800 HOLIDAYS

801 ShutdownHolidays

801.1 (a) The following paid holidays shall be recognized as shutdown holidays on which plant production shall not be scheduled except through terms of 801.1 (b), Maintenance, installation and repairwork may be scheduled on all but Christmas shutdown (48 hours starting at 8:00 p.m. December 24th and ending at 8:00 p.m. December 26th.) and New Year's Day under the terms of clause 806 of this Agreement.

Unworked Straight
Holiday
Shutdown Period Time Holiday Pay
Canada Day
24 hours optional 8 hours (or as per

Labour Day 24 hours 8 hours present
Christmas 48 hours 24 hours12 hour
New Year's Day 24 hours optional 8 hours shift
Easter Sunday 24 hours optional 8 hours agreements)

Total 72 hours + 72 hours optional

(b) New Years Day, Easter Sunday and Canada Day will be recognized as run through holidays. When production is maintained during one of these run through holidays, maintenance tour workers and production tour workers will be scheduled as per regular operation. Should additional employees be required, the company shall post for the necessary volunteers. Preference will be given by seniority. If the company is unable to obtain the minimum number of volunteers as per the regular weekend coverage, then the company will assign by reverse seniority.

Pay practices as follows:

- Statutory Holiday pay
- Double time for all hours worked
- One day off with pay for work performed between the fourth and twelfth hours
- Two days off with pay if twelve hours or over is worked
- Twelve hour shift agreements will be as follows:

12 hour shift payment • an employee covered under a 12 hour shift agreement working a 12 hour shift on a statutory holiday will receive one day off with 12 hours pay at a later date.

These days will become shutdown holidays when the Company notifies the union of their intent to shutdown 90 days prior to the holiday.

Should the company notify the union of its intention to shutdown on the following holidays, the shutdown period will be as follows:

New Years Day
Easter Day
Canada Day

24 hours
24 hours
24 hours

- (c) The hours from 8:00 a.m. Sunday to 8:00 a.m. Monday shall not be countedtoward the shutdown period above when the mill is on six days or less, except in the case of Easter Sunday when such Sunday hours shall in all cases be the shutdown period.
- (d) It is agreed that the exact shutdown times for each of these holidays will be mutually agreed upon each year.

801.2 Eligibility

Employees who have accumulated a minimum of 90 calendar days of service with the Company will be eligible to receive holiday pay set forth in Section 801, I providing:

- (a) They have not been absent without permission on their last scheduled workday preceding or their first scheduled workday following the holiday, and
- (b) They are not absent on official leave of absence on the holiday (sick leave shall not be considered as official leave of absence, see Section805), and
- (c) They have worked in the thirty calendar days preceding the holiday.

801.3 An employee who does not qualify for a paid holiday under Section 801.2 solely because he has not completed ninety (90) calendar days of service, will upon completion a said ninety (90) day period, receive a day off with the applicable holiday pay as set forth, in Section 801.1. Any days off under this Section will be scheduled at the convenience of the Company.

802 Additional Paid Holidays

- 802.1 After completion of ninety (90) calendar days with the Company and a minimum of sixty (60) days of work, an employee shall be entitled to six (6) additional holidays each with eight (8) hours' straight-time pay at his regular rate, except as provided in Section 802.2. These holidays are to be taken at the convenience of the Company and without interruption of production. These holidays do not apply to those employees on official leave of absence or who are absent from their work without permission on their lastscheduled workday preceding or on their first scheduled workday following such holiday.
- 802.2 Employees hired for summer work or vacation replacementwill not be eligible for the additional paid holidays referred to in Section 802.1 until they have completed ninety (90) days of work in a position subject to jurisdiction of the Union.

An employee shall not qualify for more than six (6) floating holidays in any contract year.

802.3 If an employee requests an H. Day or Floater and gives notice seven days in advance, such requests will be given priority based on departmental manning guidelines. A floating holiday will not be withheld if it has been granted on the weekly schedule.

In the Steam and Recovery Department, the employee will be advised within seven (7) days of his written request of the supervisor's decision to grant or deny the request for time off.

803 Work on Paid Holidays

- 803.1 Any employee who works on a holiday set forth in Section 801 shall receive unworked holiday pay as set forth in Section 801.1 in addition to pay at the applicable overtime rate for hours actually worked as shown in Article 807.
- 803.2 Any employee required to work on a holiday provided under Section 802, after definite dates had been agreed upon, will in addition to being paid at the applicable overtime rate for such work, receive a day off at a later date with eight (8) hours' straight-time pay.
- 803.3 Any employee who would be the rwise be scheduled to work on a statutory holiday and who is granted

a floating holiday on such statutory holiday shall be paid hours at the straight-timerate. Such an employeeshalltake day off laterwith pay for the number of hours set forth in 801.1 for such statutory holiday.

804 Holiday Falling During raid Vacation Period

An employee who is absent on paidvacation on a recognized holiday for which he would otherwise be eligible for holiday pay shall receive a day off later with applicable poliday pay. This day off must be taken within the twelve months following the holiday.

805 Holiday Pay During Absence Due to Illness or Injury

An employee who is absent due to illness or injury on a recognized holiday for which he would otherwise be eligible for holiday pay, shall receive the applicable holiday pay for any holidays falling during the first six (6) calendar months of such absence.

Maintenance, installation and repair work or production may be scheduled on a voluntary basis on Easter Sunday, Canada Day and Labour Day where the Company and Union Shop Committee mutually agree that the scheduled work is of such a nature that it would involve:

- (a) i) Total loss of kraft mill production of 8 hours or more, or
 - Loss of power to the Town of Fort Frances, or Total loss of production of three paper machines if the work were not performed on the holiday.
- (b) Work which is normally performed on repair days and will not create the situations specified in paragraphs (a) (i), (a) (ii) or (a) (iii) will not be performed on shutdown holidays except on a voluntary basis.
- (c) Subject to (b) above, if in the event the two parties mutually agree on the work to be done, then the Company may request qualified personnel, on a voluntary basis, commencingwith the most senior, to perform the required work. If no voluntary personnelare available, the Company may assign sufficient qualified personnel to perform the work commencing with the most junior qualified employee in the required classification.
- (d) The parties agree that representatives of the Company and the Union Shop Committee shall meet prior to the shutdown holiday and discuss both the nature of the work and the number of employees necessary to perform the required work. Suggestions submitted by the Union

committee concerning how the work can be performed and the number of employees required will be given serious consideration.

- (e) In the event of disagreement on the work to be performed under this section, the Company may state the number of employees required, and the proceduresoutlined in paragraph (c) shall be used to attain the required employees, and the Union may submit the matter to arbitration as per terms of the Collective Agreement.
- (f) Any maintenance work performed on statutory holidays, excluding work on run through days which will be scheduled in accordance with 801.1(b), will be on a voluntary basis with senior employees given preference. The Union will not instruct any member not to volunteer to work on statutory holidays.
- Employees working under the applicable sections of 801.1(b) and 806, shall be paid at double time rate for all hours worked plus normal holiday pay if eligible, and in addition employees who work four hours or more on the holiday will receive an additionalday off with eight (8) hours' straight-time pay. Employees who work twelve (12) hours or more in the shutdown period will receive two days off with eight (8) hours' straight-time pay for each such day off.

However, employees covered under a 12 hour shift agreement and working a statutory holiday will receive one day off with 12 hours pay at a later date or as per existing language.

Employees scheduled to report for work two hours preceding the expiry of a statutory holiday to prepare for the start-up of paper machines will be paid six (6) hours' pay at their regular straight-time rate.

Clarification of item 808 - In a boiler is down that constitutes eligibility for pay under Section 807.

809 Early Start-Up of Recovery Boiler

Recovery crews and supporting trades will be scheduled to report for work four (4) hours preceding the expiry of a statutory holiday to prepare for the start-up of the Recovery Boiler.

900 VACATIONS

901 .Eligibility

901.1 Employees with less than twelve (12) months of credited service as of May 1 of any year shall be eligible during the contact year to pro rata vacation for service to May 1 with vacation pay equal to 4.8 per cent of gross earnings during the previous year.

- 901.2 (a) Employees with twelve (12) months but less than four (4) years of credited service as of May 1 of any year shall be eligible during the contract year to two (2) weeks' vacation, with vacation pay equal to 4.8 per cent of gross earnings during the previous contract year.
 - (b) An employee eligible for vacation under Section 901 (b) who completes four (4) years of credited service during the contract year commencing on such May 1, shall become eligible for one additional week of vacation to be taken during the balance of the contract year following completion of four (4) years of credited service, and shall receive vacation pay for this week equal to 2.4 per cent of gross earnings during the previous contract year.
- 901.3 (a) Employees with four (4), but less than nine (9) years of credited service on May 1 of any year shall be eligible during the contract year to three (3) weeks vacation with vacation pay equal to 7.2 per cent of gross earnings during the previous contract year.
 - (b) An employee eligible for vacation under Section 901.3(a) who completes nine (9) years of credited service during the contract year commencing on such May 1, shall become eligible for one additional week of vacation to be taken during the balance of the

contract year following completion of nine (9) years of credited service, and shall receive vacation pay for this week equal to 2.4 per cent of gross earnings during the previous contract year.

- 901.4 (a) Employees with ninel (9) but less than twenty (20) years of credited service on May 1 of any year shall be eligible during the contract year to four (4) weeks' vacation with vacation pay equal to 9.6 per cent of gross earnings during the previous contract year.
 - (b) An employee eligible for vacation under Section 901.4(a) who completes twenty (20) years of credited service during the contract year commencing on such May 1, shall become eligible for one (1) additional week of vacation to be taken during the balance of the contract year following completion of twenty (20) years of credited service and shall receive vacation pay for this week equal to 2.4 per cent of gross earnings during the previous contract year.
- 901.5 (a) Employees with twenty (20), but less than twenty-five (25) years of credited service on May 1 of any year shall be eligible during the contract year to five (5) weeks' vacation with vacation pay equal to 12 per cent of gross earnings during the previous contract year.

- (b) An employee eligible for vacation unde Section 905.1(a), who completes twenty-five (25) years of credited service during the contract year commencing on such May 1 shall become eligible for one (1) additional week of vacation to be taken during the balance of the contract year following completion of twenty-five (25) years of credited service, and shall receive vacation pay for this week equal to 2.4 per cent of gross earnings during the previous contract year.
- 901.6 (a) Employees with twenty-five (25) years of service or more on May 1 of any year shall be eligible during the contract year to six (6) weeks' vacation with vacation pay equal to 14.4 per cent of gross earnings the previous contract year.
 - (b) Employees with twenty-tve (25) years of service who continue such Company service without resignation, retiren ent or discharge, shall upon attainment of the following ages receive the following additional paid vacations to be taken within the twelve month perior following attainment of each prescribed age with vacation pay equal to 2.4 per cent or gross earnings during the previous calendaryear for each additional week of paid vacation to which such employees are entitled:

<u>Age</u>	Additional Weeks Paid Vacation
60 61	1 2
62	3
63 64	4 5

Noemployeeshall receive the additional week/s of paid vacation for each attained age more than once, and such vacation shall not apply to any other ages.

- 901.7 If the vacation pay of 2.4 per cent of gross earnings for any week of vacation under the above subsections of this Section 901.1, is less than forty-two (42) times the rate of the job the employee last worked just prior to starting vacation and the employee is on an "average workweek", the employee shall receive vacation pay equal to forty-two (42) times the rate of the last day worked just prior to starting vacation for each week of vacation, reduced on a pro rata basis for any months in which the employee did not receive vacation credits in accordance with Section 903. Employees on a forty (40) hour schedule shall receive forty (40) hours' vacation pay in accordance with the above.
- 901.8 Any employee who qualifies for an additional week of vacation during the month of April will have the first month in the following contract year in which

to take the additional week of vacation and such vacation will be charged against the eligibility in the previous contract year.

- 901.9 The term "contract year" shall apply to the period May 1 of any year through the following April 30th of the next year. The term "gross earnings" shall apply to the gross earnings figure for the previous contract year as shown on the Company payroll.
- 902 <u>Vacation Scheduling</u>
- 902.1 Vacation taken during he summer months, June to September 30, will be limited to three weeks.
- 902.2 (a) In preparing the vacation schedule for the year, the Company will endeavour to meet the wishes of Individual employees to the extent feasible. If more employees request vacation for a given week than the Company determines can be spared from the operations, considering both numbers and classifications of employees requesting such period, preference will be given to employees having the greatest length of service unless too many employees in the same classification have requested the vacation week, in which case, the youngest employee in such classification in point of service may be denied vacation in that week.

- possible following May 1st. complete his untaken vacation as early as before May 1st, he will be permitted to for him to complete his accrued vacation vacation and there remains insufficient time management's request he agrees to defer his beuod nest the end of a vacation year and at (b) When an employee has posted for a vacation
- week under present operation shall be as (c) Vacation schedule lists by craft are to be posted by January of each year. The maximum number to be on vacation in any
- 3 Machinists 8 Pipefitters 8 Millwrights (includes shift millwright)
- 3 Welders
- 1 Tinsmith

September 30.

- 2 Garage Mechanics
- 1 anul beriod the period June 1 vacancies will allow, employees $m \alpha y$ be permitted to take more than three weeks' year. After May 1, any vacancies in the vacation schedule may be filled on a first come, first served basis. To the extent choice of vacation weeks up to May 1 of each (d) Seniority under Lodge 771 shall govern in

- (e) Employees on vacation shall not be called in to work.
- Any vacation not taken or scheduled within the manning guidelines set forth inthis clause as of February 1 of any vacation year may be scheduled by the Company at its discretion.

902.3 Compressed Work Week - Steam and Recovery Department

- (i) Where either party discovers a problem with this arrangement, that party shall bring the problem to the other party for mutual agreement on its resolution. Should resolution not be attained, either party may serve notification of cancellation on the other.
- (ii) Either party may cancel the compressed work week upon 30 days notification to the other party. If the 30 day notice is sewed, the parties will refer to Clause 902.3 and Letter of Understanding #3 contained within the 1987-1990 Collective Agreement and revert to that language and that scheduling practice on the 31st day.
- (iii) Scheduling abnormalities will not be the Company's responsibility coming into or going out of twelve (12) hour shifts with respect to eight (8) hour shifts.

- (iv) For the purpose of this agreement, the Tall Oil Plant, Boiler House Mechanics and Steam and Recovery departments shall be considered separate bulletins to which no employee, whether spare or classified, may hold more than one (1) at a time.
- (v) An employee who secures a new bulletin shall have a maximum period of 90 calendar days in which to decide on which bulletin he wishes to retain his rights.
- (vi) Hours of work on the CWW will be between the hours of 7:00 a.m. and 7:00 p.m. and 7:00 p.m. and 7:00 a.m., the latter being the evening shift.
- (vii) Spares to the Steam and Recovery Department will continue to be called on a priority basis as is the case now. However, for calls to the evening shift, spares who worked that day shift or are working the afternoon shift elsewhere will be bypassed.
- (viii) For calls to the day shift, spares who are working the preceding midnight shift will be bypassed.
- (ix) Where a spare to the Steam and Recovery works thirty-six (36) hours in that department, this will be considered a full week but the spare will be eligible to work one (1) further eight (8) hour shift elsewhere in the mill at straight-time rates. Furthermore, fortyeight (48) hours will be

considered a full week in the Steam and Recovery Department and under these circumstances the spare will be ineligible for further shifts elsewhere in the mill.

- (x) Full tours, to the extent they are available, will be assigned from the most senior spare on down. Once all availablefull tours are occupied, random vacancies will be filled by the remaining spares.
- (xi) Where more random coverage is required to a maximum of 48 straight-time hours in any one week, those spares who have been randomly scheduled, as above, will be further scheduled up to 48 hours straight time hours before any of the senior spares are scheduled beyond their full tour and inno case more than 48 straight-time hours in any one week.

(xii) Stated another way, overtime is as follows:

SPARE WORKS	ELIGIBLE FOR ELSEWHERE	TOTAL	OVERTIME
1 • 12 hr. Shift	4 - 8 hr. Shifts	44 hrs.	45 hrs. or more
2 - 12 hr. Shifts	2 - 8 hr. Shifts	40 hrs.	41 hrs. or more
3 - 12 hr. Shifts	1 - 8 hr. Shift**	44 hrs.	45 hrs. or more
4 - 12 hr. Shifts'	0	48 hrs.	49 hrs. or more

(xiii) H-days revert to four (4) twelve (12) hour H-days which must be scheduled, taken and paid in the Steam and Recovery Department with quotas. H-days which have not been shown on the weekly schedule as of any Thursday at three o'clock (3:00 p.m.) will be treated as short notice requests and granted at the Shift Superintendent's discretion.

Only one employee per tour will be allowed off at any one time. However, his may be altered at the discretion of Management to accommodate additional vacations.

- (xiv) Vacations not booked atid shown on the weekly schedule as in (xiii) above will not be granted.
- (xv) Mutuals must be documented, agreed to and

^{*} On a letter or covering for H-Days

** Employee must inform Steam and Recovery Superintendent.

- signed by supervisory staff at least one (1) shift prior to the mutual occurring.
- (xvi) The working schedule is as presently practiced, as shown on page 54.
- (xvii) Vacations shall be scheduled Sunday to Sunday.
- (xviii) It is understood and agreed that supervisors will post the time and place of crew meetings once per month as in the past and in good faith the members of this department will be expected to attend.
- (xix) Shift differential will be paid in accordance with the current Collective Labour Agreement.
- (xx) In case of bereavement leave of three (3) day duration, a maximum of two (2) scheduled shifts will be substituted within the eight (8) day period stated in the current Collective Labour Agreement.
- (xxi) In case of bereavement leave of five (5) days duration, a maximum of four (4) scheduled shifts will be substituted (maximum pay 40 hrs.) within the eight (8) day period as above. The employee may choose only three (3) scheduled shifts off with thirty-six (36) hours pay. All hours paid are at straight time.
- (xxii) Statutory holiday arrangements will be worked as in 902.3(xxix).

- (xxiii) Where bulletined spares are not available for any reason, coverage crews will be required to work as called.
- (xxiv) Company sick pay will be based on 70% of what the employee would have been scheduled in the 7 day period.
- (xxv) However, the total number of accumulated sick days allowed will be reduced to ten (10) working days. Also the waiting periodwill be reduced from three (3) days to two (2) days.
- (xxvi) When a vacancy of twentyeight (28) days or less occurs, the setup shall be made on the shift that the vacancy occurs, and the spare men will be called in. When a known vacancy occurs of over twenty-eight (28) days the senior qualified employee will fill the vacancy. Vacations are not included in the term "vacancy".

(xxvii) Coverage Arrangements

It is the Company's intent to continue to employ spares as we do presently. The supervisor shall fill the temporary vacancy by moving up on shift if qualified employees are available. If this is not possible, then efforts shall be made to call in an employee in that classification from his day off to work the entire shift. If this is not possible, then in order to provide coverage for unforeseen absences, coverage crews will rotate as follows:

(see coverage schedule circled on work schedule)

GROUP I - Lead Recovery Operator Spoutman
GROUP II - Steam Plant Operator Recaust and
Kiln Operator
GROUP III - Field Operator Steam Plant

Fireman

These employees must, subject to disciplinary action, be available for call one (1) hour before and after shift change.

If the employee on call is unavailable due to, but not limited to, vacation, **H-day**, bereavement leave or **jury** duty, the person covering that job on that shift will automatically become responsible for the absent employee's call coverage.

When called, the Lead Recovery Operator, Steam Plant Operator and Field Operator will fill that vacancy. When called, the Spoutman, Recaust & Kiln Operator and Steam Plant Fireman will fill that vacancy.

In the event an employee wishes to exchange his call coverage with another employee he must:

- (a) Obtain written approval from his supervisor at least one (1) day in advance of the exchange.
- (b) Ensure that the other employee has the same qualifications.

(xxviii) Coverage on Shutdown Statutory Holidays

The coverage crews will consist, per present practice of rotating crews, of $% \left(1\right) =\left(1\right) \left(1\right$

STAT	STATUTORY HOLIDAYS						
	1	2	3	4	5	6	
LEAD OPERATOR 1	Χ			Х	Х	Х	
FIELD OPERATOR 1	Х	Х			Χ	Х	
SPOUTMAN	Х	Х	Х			Χ	
LEAD OPERATOR 2	Х	Х	Х	Х			
FIELD OPERATOR 2		Χ	X	Х	Х		
RECAUST KILN OPERAT	OR		Х	Х	Х	X	

Within the framework of these titles and to the limitations of training and tickets, the employees will be assigned to either the Steam Plant or Recovery.

(xxix) STATUTORY HOLIDAYS

Statutory holiday pay will be allocated as follows:

New Years
Christmas
July 1
Easter
Labour Day
12 hours
12 hours
12 hours
12 hours
14 hours
15 hours

The rotation of skeleton crews will remain unchanged.

A twelve (12) hour shift on skeleton coverage will generate a day off later with twelve (12) hours pay. (To be taken prior to next statutory holiday on which it was earned)

Employeesworking voluntarily during a statutory holiday will work to a maximum of twelve (12) hours and receive a day off in lieu with twelve (12) hours pay.

Employees working voluntarily on a Statutory Holiday and who work eight (8) hours or more will receive a twelve (12) hour shift off at a later date with twelve (12) hours pay. These days off to be taken prior to the next holiday on which they were earned.

The balanceof the night shift crew will come in for the last four (4) hours of that shift for early startup. That whole crew will then start up the Recovery. This four (4) hourswork will produce a day off with twelve (12) hours pay.

	57											
	SUN.	MCN.	TUES	. WED.	THUR	. Faj.	SAN.	SUN.	MON.	TUES.	VED.	THUR. FRS. SAT.
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(xxx) JURY DUTY

Employees working 12 hour shifts will be paid the difference between the payment received for such duties and the regular paythey would have received for each scheduled 12 hour workday lost. An employee scheduled to work the 8:00 p.m. to 8:00 a.m. shift immediately prior to jury roll call or duty shall, upon request, be excused from work and receive jury duty pay from the Companyfor such shift. The employee is expected to report for work on his/her scheduled night shift immediately following discharge from jury duty or roll call if released prior to 2:00 p.m. An employee scheduled to work the day shift shall be excused from work with pay, if the employee is discharged from jury duty by the court after 12 midnight.

902.4 All Employees Except Steam and Recovery Dept. Tour Workers

Vacations shall be scheduled to commence at the start of the day shift bn Sunday or Monday or as mutually agreed.

903 **Vacation Credits**

- Credited service as used in Section 901 shall be 903.1 computed in accordance with this Section 903, An employee shall not receive credit for vacation purposes for any month in which he is compensated for less than twelve (12) days, ninety-six (96) hours, except that the following unworked time shall be credited for vacation purposes:
 - (a) Time lost due to occupational injury shall be credited up to a maximum of **24** months.
 - (b) Employees absent from work due to sickness or non-industrial accident shall be credited up to a maximum of nine (9) months.
 - Ten (10) calendar years from his date of hire with the Company an employee's anniversary date will be his date of hire for vacation benefits. Full vacation credits shall be granted to all employees who haveten (10) or more calendaryears with the Company.
- Continuous Service for Vacation Purposes 904
- Continuous Service for vacation eligibility 904.1 purposes shall be broken only by:

 - (a) Retirement (b) Quit (c) Discharge

- (d) Layoff for 24 consecutive months
- 905 Employees who have unused vacation due to sick leave immediately prior to the end of a contract year may carry such unusedvacation into the **next** contract year. Any such unusedvacation shall be taken after the employee is fit for work and before the employee returns **to** work.
- 906 Employeeson vacation shall not be called back to work; however, if they are called back, they **will** be paid at time and one-half for each day they are requiredto work and vacation days missed will be rescheduled at a date satisfactory to the employee.
- 907 An employee shall receive an additional four (4) hours' pay at his regular rate for each week of vacation entitlement taken during the period December 1 to April 1 except for the week in which Christmas falls and the week of the midterm school break.

1000 HEALTH AND WELFARE PROVISIONS

- 1001 Sick Leave
- 1001.1 Upon completion of twelve (12) months of employmentwith the Company an employee shall be credited with five (5) days of sick leave credit. To receive credit for a month of employment for

- this purpose an employee must work twelve (12 days or ninety-six (96) hours during the month.
- 1001.2 An employee who has fulfilled the eligibility requirements of section 1001.1 shall at that time, and in each calendar year the reafter, be eligible to receive five (5) days sick leave pay in accordance with the following:
 - (a) Each claim for sick leav pay must be supported by a certificate from a determination medicine or a licensed chiropractor.
 - (b) Sick leave benefits will 101 be paid for absences due to any reasons 6 her than illness or noncompensable accident.
 - (c) The employee must have been off work due to certified illness for three (3) or more days in which case payment shall be made retroactive to the employee's first scheduled workday of such absence.
 - (d) If within three (3)working days following return to work from sick leave an employee is compelled to be absent again due to the same or related cause, the waiting period in (c) above will not apply for any remaining portion of the five (5) days' sicl leave credit provided for in 1001.2 above.
- 1001.3 Sick leave pay will be equal to seventy (70 percent of weekly earnings. Weekly earnings fo

this purpose shall be forty (40) times the employee's classified rate of pay.

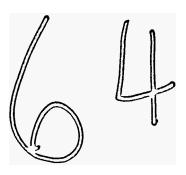
1001.4 An employee having linused sick leave credit as of any December 31 Will carry forward into the following year a maximum of ten (10) days, i.e., the maximum sick leave credit an employee can have as of any January 1 shall be fifteen (15) days

1002 Funeral/Memorial Leave

- (a) Persons who nave peen employees of the Company for a minimum of thirty (30) calendar days shall be entitled to funeral/memorial flave. When death occurs to a member of an employee's immediate family the employee will be granted leave of absence and will be paid for eight (8) hours at his regular straight-time rate for up to three (3) consecutive scheduled working days lost in the eight day Period beginning with the date of death.
 - (b) Members of the immediate family are the employee's wife or husband, mother, father, brothers, sisters, sons, daughters, stepmother, step-father, grandmother and grandfather, mother-in-law, father-in-law and legal ward or guardian. Effective January 28, 1979, funeral/memorial leave will be increased to five (5) days in case of death of

the following persons: husband, wife, son, daughter or stepchildren. Pay will be at straight-time even though one or more of the days of funeral/memorial leave occur on Sunday or a paid holiday. Pay will not be granted if the employee does not attend the funeral/memorial, except in the case of death of a mother-in-law or father-in-law where the employee'swife attends the funeral/memorial and the employee is required to remain at home for family reasons. The regular straight-timerate means the straight-timerate of the job at which the employee would have worked had he not been on funeral/memorial leave.

- (c) Applicationfor this payment must be made by the employee within thirty (30) days after the time lost. Common-law spouse is covered as "spouse".
- (d) If the death of one of the relatives specified in the Collective Agreement occurs while an employee is **on** vacation, thevacation will be interrupted **so** that the employee gets the benefit at the end of the vacation period.



available to employees, effective the first of the month following ratification:

Basic Insurance Paid Supplemental Monthly Cost For by the Company Ins. Available to Employees

\$40,000.00 Life \$40,000.00 Life \$10.50 \$20,000.00 AD&D \$20,000.00 AD&D

- 1004.2 Participation in this Supplementary Contributory Group Life Insuranceschedule shall conform with the conditions as set forth in Appendix B to this Agreement.
- 1004.3 The Company will provide fully paid Group Life Insurance in the amount of \$2,500.00 for employees retiring under Sections 7.01, 7.02 or 7.04 of the Boise Cascade Canada Ltd. Pension Plan for Mill Hourly Employees. The \$2,500.00 coverage will become effective at the expiration of the coverage provided by the Group Life Insurance which is in effect at the time of his retirement.

Employees who retire on or after August 1, 1987 will have the above benefit increased to \$4,000.00.

1004.4 Employees hired for summer work or vacation replacementwill not be insured under this Section until they have completed ninety (90) days of work in a position subject to jurisdiction of the Union.

1004.5 Effective the first of the month following ratification, the Company agrees to provide Accidental Death and Dismemberment coverage in the amount of twenty thousand dollars (\$20,000.00) at no cost to the employee.

1004.6 Dependent Life Insurance (Voluntary)

By January 1, 1988 the Company will make available the following! voluntary dependent life insurancecoverage to hourly employees. Cost of coverage is to be paid by the employee.

Spouse: \$5,000.00

Each unmarried child:

(1) 14 days but less than 1 year of age, \$400.00. (2) 1 year but less than 19 years (23 years when a student full time) Wholly dependent on the employee for support, \$2,000.00.

The spouse life insurance will be reduced to \$500.00 upon the employee's retirement and cancelled on the employee's death.

1005 Weekly Indemnity

(a) The Company shall provide accident and sickness weekly indemnity benefits in accordance with the insurance policy covering the benefits.

- (b) If an employee covered by the Weekly Indemnity Plan suffers a disability, payment for which is in dispute with the Workmen's Compensation Board, Weekly Indemnity payments under the Weekly Indemnity will be paid retroactive if requested by the employee and provided he has been off work at least ten (10) calendardays due to the disability without Workmen's Compensation Board having accepted the claim, If the Workmen's Compensation Board claim is subsequently established, the employee will then repay the Weekly Disability payment to the insuring Company.
- (c) Effective September3, 1980, the Company agrees to amend the Weekly Indemnity Plan to provide that an employeewho is on an active claim arising from a disability that commenced before the effective date of a negotiated general wage increase and such weekly indemnity claim continues after the effectivedate & the negotiated general wage increase, the said employee shall have his benefit adjusted to reflect the increased rate.
- (d) If, after thirty (30) calendar days an employee, whose W.C.B. claim is not in dispute, has not received his first payment and has not yet returned to work, the Company will assist the employee by paying Weekly Indemnity benefits retroactively as above.

1006 Long Term Disability Plan

The Company shall provide a LongTerm Disability Plan in accordance with the insurance policy covering the benefits. This plan shall contain the following provisions:

(a) Monthly Earning Calculation

Monthly earning shall be 4.4 times weekly earnings. Weekly earnings shall be calculated as forty (40) times the rate for the job the employee was on on his last day worked prior to disability for which benefits are paid. The Company agrees to upgrade Long Term Disability payments for all employees who have been continuously disabled for five (5) years or more to reflect the May 1, 1994, May 1, 1995, May 1, 1996 and May 1, 1997 general wage increases.

(b) Amount of Benefit

Fifty-five percent (55%) of (a) reduced by any disability payments made under the C.P.P., W.C.B., or any group disability income plan. Benefits are not affected by individually purchased policies. Effective February 1, 1979, the disability payment under Canada Pension Plan for dependent children will not be offset for any new claim on or after that date.

EffectiveJanuary 1, 1984 existing LTD premiums

will *no* longer be diminished by future increases in CPP payments. **As** of January, **1984** new LTD claims will be offset by the then current CPP payment and thereafter will not be diminished by future increases in CPP payments.

(c) Commencement of Benefits

Eligibility for Long Term Disability Benefits shall commence upon exhaustion of Accident and Sickness benefits or **180** days from last day worked prior to disability, whichever is the later.

(d) Duration of Benefits

Benefits shall be paid for the number of months equal to the employee's months of credits for vacation purposes or to age 65, whichever is the lesser.

(e) Definition of Disability

Disability means that during the first twentyfour (24) months of any disability, the
employee be unable, solely because of
disease or injury, to work at any occupation
within the bargaining unit, and thereafter,
during the continuance of such period of
disability that the employee is unable, solely
because of disease or injury to work at any
reasonable occupation.

- (ii) Reasonable occupation is an occupation to which an employee is reasonably suited by training, education or experience, which would not be degrading. Assignment of work will be subject to approval by the Company Medical Director after consultation with the employee's doctor.
- (iii) Proof that the employee continues to be totally disabled will be required at reasonable intervals by the Insurance Company. If the employee fails to furnish such proof or if the employee refuses to be examined by a physician, (designated and paid by the Insurance Company), the employee will no longer be considered totally disabled.

(9 Exclusions

Coverage is not provided for self-inflicted injuries, future war or in the wilful commission of ${\bf a}$ felony.

(g) Pension Accrual

While receiving benefits under this Plan the employee will continue to accrue full pension credits as though still actually working, at no cost to the employee based on the earnings used to establish the amount of his Long Term Disability.

(h) Long Term Disability coverage-shall apply to any employee actually at work on the first of the month

following signing of the Agreement and for those not actively at work on their return to work.

- The Company agrees to change the Insurance Booklet where necessary to provide that any employee who goes on LTD benefits on or following the date of ratification, will not have his company-paid life insurance reduced.
- (j) Effective October 1, 1980, following date of ratification, the Company will make arrangements to pick up any cost charged by Medical Doctors for completing Return to Work slips required by the Company and Maritime Life Weekly Indemnity and Long Term Disability forms, up to a maximum of \$5.00 per form.

1007 <u>Dental Plan</u>

Effective the date of ratification, the Company will provide a Dental Plan based on the 1992 Ontario Dental Association Schedule of Fees. In addition, the Company will provide a 50% co-insurance on orthodontic treatment, including correction of malocclusion as outlined in Schedule C of the Dental Plan. Details of Dental Plan will be included in an Appendix to the Agreement.

The **O.D.A.** fee schedule will be upgraded May **1st** each year to reflect the previous year's fee schedule.

1008 Drug Plan

The Company will provide a Prescription Drug Plan. The Plan will provide 100% usual and customary expenses with a \$10.00 single deductible per calendar year, and a \$20.00 family deductible per calendar year.

1009 <u>Prescription Eyeglasses</u>

At present time the Company provides safety prescriptioneyeglasses to an employee at no cost to the employee, except for a fitting fee. Effective May 1, 1984, the Company agrees to include a fitting fee cost of twenty dollars (\$20.00) for non-bifocal and twenty-five dollars (\$25.00) for bifocal safety prescription glasses for each regular employee, limited to one (1) fitting fee every two (2) years.

1010 Vision Care

Effective the date of ratification the following vision care expenses incurred by covered dependents are eligible when recommended by a physician or an optometrist.

Frames, lenses, and the fitting of prescription glasses, including contact lenses up to a total payment of \$100.00 per dependent, in any two consecutive calendar years.

Effective May 1, 1996, the benefit will be increased to \$125.00 per family member in any two (2) consecutive calendar years.

1011 Pregnancy Leave

Pregnancy leave is designed to protect a woman against a break in company service and the loss of benefits due to absence from work by reason of pregnancy. Upto 17 weeks of pregnancy leave is available if the employee has been continuously employed by Boise Cascade for at least one year. Pregnancy leave may begin no earlier than 11 weeks before estimated delivery date.

To apply for pregnancy leave, the employee must provide a medical certificate indicating the expected date of birth and notify her supervisor at least two weeks in advance. However, she should provide as much advance notice beyond the minimum as possible to allow the Company time to find a temporary replacement during her absence.

The employee is eligible for a fixed post-natal leave of six weeks after the actual date of birth, or no more than 17 weeks from the beginning of the leave, whichever is greater.

At the end of the leave, if the employee is unable to return to work for medical reasons, the

Company may extend the leave to ensure complete recovery. If the employee wishes to return to work less than six weeks after birth, she must provide a medical certificate stating that she is fit to return to work and must provide one week's advance notice.

The employee's service with the Company is unbroken during a pregnancy leave and she will be returned to her position or return to a position which her seniority entitles her to. Pregnancy leave is unpaid, but she may be eligible to receive Unemployment Insurance Benefits under provisions of the Unemployment Insurance Act, 1971.

The Company will pay all customary benefits and any employee paid benefits can be maintained by the employee by direct payment.

Should an employee requirespecial consideration prior to the commencement of the maternity leave the Company will work with the employee and Union to fit her into a job she can safely perform, seniority considered.

1012 Retiree Benefits

Effective May 1, 1993 the Company will set up a separate retiree benefit plan for future retirees and eligible dependents. The

supplementary health care plan will include drugs and dental.

The full cost of the monthly premium will be borne by the retiree except for a monthly Company contribution of ten dollars (\$10.00) per participating retiree.

Fifty percent (50%) of eligible retirees must enroll in this plan or the plan will be discontinued.

1100 JURY DUTY

- Any employee who serves on jury duty or reports for jury duty roll call or who is subpoenaed as a Crown witness shall be paid the difference between the pay received for such service and eight (8) times the rate of the job he would otherwise have been scheduled on for each day of such jury service subject to the following conditions:
 - (a) The employee must have completed at least twelve months of employment with the Company.
 A month of employment is any month in which the employee has worked at least ninety-six (96) hours.

- (b) An employee scheduled to work the 4 12 shift who is releasedfrom jury duty or roll call one or more hours prior to his shift's starting time shall be required to work that day.
- (c) An employee scheduledto work the 12 8 shift or the 8:00 p.m. to 4:00 a.m. shift immediately prior to jury roll call or duty shall, upon request, be excused from work and receive jury duty pay for such shift. The employee is expected to report for work on his scheduled shift immediately following discharge from jury duty or roll call if released prior to 6:00 p.m.
- (d) The employee presents a voucher from the Clerk of Court showing the fees received.
- (e) Allowances received for travel and living expenses will continue to be retained by the employee,
- (9 An employeescheduled to work the day shift shall be excused from work with pay if the employee is discharged from jury duty by the court after 12 midnight.

1200 GRIEVANCE PROCEDURE

Should any difference arise between the parties bound by this Agreement concerning its interpretation, application any alleged violation thereof, including any questions as to whether any matters are arbitrable, there shall be no

interferencewith the progress of the work, and the difference shall be finally and conclusively settled as hereinafter provided. Either party may initiate grievances with the procedure pursued as expeditiously as possible. A grievance shall be submitted within five (5) working days from the time the employee and or the Union receives knowledge of the alleged infraction.

(a) Step I

An employee seeking adjustment of a complaint coming under the scope of this agreement shall in the first stage, confer with the appropriate immediate supervisor, either alone or accompanied by his Shop Steward in an attempt to resolve the complaint. The appropriate supervisor's verbal reply will be given within three (3) working days.

(b) Step II

If the supervisor's decision is not acceptable, then within five (5) working days, the grievance committee shall present the grievance inwriting to the Superintendent; otherwise the matter will be closed. Such written grievances shall be signed by the grieving party. The Superintendent will give his answer in writing to the member of the grievance committee within five (5) working days of receipt of such written grievance.

(c) Step III

If the reply of the Superintendent does not adjust the grievance, a meeting with the Resident Manager may be requested within five (5) working days of the Superintendent's answer, otherwise the matter will be closed. The Resident Manager or his designate will meet the committee in an attempt to resolve the grievance within ten (10) working days of receipt of a request for such meetings. The International Representative of the Union or his designate may be present at this stage. The Resident Manager shall give his written decision within five (5) working days following the aforementioned meeting.

- (d) Any of the time limits provided above may be extended by mutual consent of the parties hereto.
- (e) Matters concerning the application, interpretation or administration of the Agreement that concern a group of employees or that would not normally fall within the authority of the local supervisors referred to in Steps 1 and 2 may be submitted as a grievance in Step 3.

1202 <u>Union Representation</u>

(a) The Union may name a Grievance Committee of not more than five members who shall be

- employees of the Company covered by this Agreement.
- (b) The Union may designate and the Company shall recognize Shop Stewards In such numbers as shall be agreed by the parties here to be reasonableand proper. The Union shall keep the Company informed of the name of each Shop Steward and the work area(s) he represents.
- (c) The Company agrees to compensate, at straighttime rates up to five stewards or grievance
 committeemenfor time lost during normal working
 hours for attendance at grievance meetings held
 under the provisions of Article 1200, Grievance
 Procedure. The Company will also pay Union
 Representatives for time lost during normal
 working hours for attendance at meetings called
 by the Company. Shop Stewards in attendance at
 grievance meetings at Step #1 shall be paid the
 appropriate rate.
- (d) It is understood and agreed that Union officers, grievance committee men and Shop Stewards must obtain the permission of their immediate supervisor to be absent from their place of work. Permissionwill not be unreasonably withheld.

1300 ARBITRATION

In the event the parties are unable to reach a settlement of a grievance involving interpretation

or application of any provision of the Labour Agreement under the provisions of the Grievance Procedure the aggrieved party may within thirty (30) calendar days after the date of the Resident Manager's written answer in Step 3, notify the other party of a desire to have the dispute arbitrated by a third party. Failureto provide such notification within such thirty (30) day period shall constitute waiver by the aggrieved party to further consideration of the case.

- 1302 Within fifteen (15) days after referral to Arbitration, the parties will attempt to select an Arbitrator.
- 1303 If the parties fail to appoint an Arbitrator within fifteen (15)days, the matterwill be referred to the Minister of Labour of Ontario, who will be requested to make the necessary appointment.
- The Arbitrator shall not be authorized to render any decision inconsistent with the terms of this agreement, nor shall he alter, add to, or amend any of its provisions. He shall, however, have the right to make a just and equitable award.
- 1305 The decision of the Arbitrator will be binding on the parties to this Agreement.
- 1306 Each of the parties will bear one-half the expenses of the Arbitrator.

1400 TECHNOLOGICAL CHANGE

The Company has the right to adjust all or any of its crews as a result of change in process or a change in equipment, and to make such technical and other changes in its manufacturing processes as it deems necessary for efficient operation.

In recognition of the impact that such changes may have upon employees, and the concern of the parties regarding employees who may be affected, the following will apply:

- (a) The Company undertakes to advise the Union as far in advance as is feasible of such changes which the Company has decided to introduce which will result in significant change in the employment status of employees.
- (b) The Company agrees to discuss with the Union the effect of such changes on the employment status of employees and to consider practical ways and means of minimizingthe adverse effect on employees displaced by such change. Measures such as early retirement, retraining and transfers to other existing jobs will be considered.

1500 STRIKES OR LOCKOUTS

No strikes or lockouts shall occur during the life of this Agreement.

1600 DISCIPLINE

1601 It is agreed that disciplinary action or discharge taken by the Company will be for just cause.

If an employee is suspended or discharged and is of the opinion that such suspension or discharge was without just cause, he may within five (5) working days of the date of the written notice file a written grievance at

1603 In all cases of suspension or discharge, the Company shall notifythe employee concerned and the Secretary of the Union promptly in writing, indicating the reason for the said suspension or discharge.

> The Company will give the employee affected and the Union a copy of any letter of discipline or a written memorandum of a verbal reprimand issued to an employee that is placed in their personnel file.

1700 SAFETY EQUIPMENT

1701 The Company will contribute to the cost of safety shoes in the amount of \$50.00 per pair once a year provided the employee wears these shoes while working in the mill. Employees regularly scheduled to work will be supplied with an additional pair of safety shoes each year, if required, and the Company will contribute \$50.00 per pair toward the invoice cost of such shoes, if they are damaged during the course of performing his normal work. The employee shall present the damaged shoes to the Storeskeeper at the time of his request for a second pair of safety shoes under this provision. If an employee furnishes doctor certification for the necessity of wearing orthopedic shoes, the Companywill contribute 50 percent (50%) of the difference between the orthopedic shoe and the standard safety shoe. Other mandatory safety equipment and apparel will be provided as at present.

Effective May 1, 1996 the annual amount referred to above will be increased to \$70.00.

1800 OPERATION CHANGES

1801 The Company undertakes to advise the Union as far in advance as is feasible, of major changes in operating schedules, equipment installation, etc.,

which will result in significant change in the employment status of employees. The Company agrees to discuss with the Unionthe effect of such changes on the employment status of employees and to consider practical ways and means of minimizing any adverse effect on employees displaced by such changes. Measures such as retraining, transfers to other existing jobs and early retirement will be considered. The Company agrees to recognize established jurisdictional lines in the implementation of this Article 1800.

1900 CONFERENCE ROOM NEGOTIATIONS

1901 The Company will pay the cost of the main conference room for negotiations. All other expenses will be to the account of the party who incurredthem.

2000 DOMINION AND PROVINCIAL STATUTES

2001 Nothing in this Agreement shall conflict with any Dominion or Provincial law.

2100 PENSION PLAN

2101 Pension benefits shall be provided in accordance with the Collective Agreement covering the Boise Cascade Canada Ltd. Pension Plan for Ontario Hourly Employees. Subject to approval by the Ontario Pension Commission and Revenue

Canada, the Boise Cascade Canada Ltd. Pension Plan for Ontario Hourly Employees will be amended so as to provide:

- (a) Mandatory retirement will be age 65.
- (b) Effective May 1, 1983, increase from \$14.00 per month to \$15.00 per month per year of service for credited pension service prior to October 1, 1964.
- (c) The above benefit formula outlined in (b) of this section replace all benefit formula for service prior to October 1, 1964. The 1/24 formula for the period October 1, 1964, to January 1, 1973; the \$2.00 per month supplementfrom October I, 1966 to January 1, 1973; and the \$7.50 per month per year of service for the period from October 1, 1964, to September 30, 1966, will continue in effect.

(d) Pre-Retirement Spouse Death Benefit

Upon the death of a participant at least age 55 with 15 years of service who was an active employee at the time of his death and who was married at least one year at the time of his death, in lieu of a refund of the deceased employee's contributions, his spouse shall be entitled to a monthly retirement benefit calculated as if the participant had retired on his date of death and elected a 50% (100%) joint and survivor option.

Such computation shall include the adjustment for early retirement and the election of the joint and survivor option, the spouse would then receive 50% (100%) of such reduced amount.

An "active employee" for purpose of this section is an employee actively at work, on Weekly Indemnity benefits, on L.T.D. benefits or on W.C.B. benefits.

(e) Early Retirement Bridging Supplement

If a Participant retires on or after May 1, 1987, after attaining age 58 with 20 years of service he shall be entitled to receive a supplementary payment commencing on his early retirement date and ending on the earlier of the first day σ the month following the attainment σ age 65, or the first day of the month following the date of death σ the Participant. The amount of such supplementary payment shall be calculated as follows:

(1) For those who retire on or before the attainment of age 60, \$28.00 times the number of years Credited Service not exceeding 30, with proportional allowance for completed months, reducing on the first day of the month following the attainment of 60 years of age to \$15.00 times such service. Effective May 1, 1996 \$30/month per year of credited service.

- (2) For those who retireafter the attainment of 60 years of age, \$15.00 times the number of years of Credited Service not exceeding 30, with proportional allowance for completed months.
- (3) For participants retiring after may 1, 1987, and who have attained age 62 or over on May 1, 1987, and who have also completed at least 20 years of service on May 1, 1987, shall receive a bridging supplement of \$18.00 per month for each year of credited service up to a maximum of 30 years. Such bridging supplement shall cease when the participant reaches age 65.
- (4) Participants over age 55 with 20 years of service who retire before age 58 will be eligible for the bridging supplement with a reduction of 2/3 of 1% per month for each month that retirement precedes age 58.

(9 Early Retirement

Participants who retire after age 55 and prior to age 58 with 20 or more years of service are eligible for early retirement with a percentage reduction of 1/2% per month for each month

their retirement precedes age 58 (subject to minimum reductions required under the Income Tax Act).

(g) Administrative and Legislative Changes

During the term of this Labour Agreement, the Company will be making certain administrative changes to the pension plan regarding the way management responsibilities are carried out. These changes in no way affect the participant's benefits nor affect the responsibilities of the Pension Committee.

Certain changes are required from time to time as a result of Federal and/or Provincial legislation in the pension area. Our pension plan texts are reviewed on on a periodic basis and where necessary changes are made to meet current legislation.

The Company agrees to discuss changes in the pension text with the pension committee recognizing that any clanges required by law will be complied with by the Company.

(h) Employee Mandatory Contributions

Effective April 1, 1994 employee contributions shall be 3.9% of earnings up to the amount of which a participant is required to make contributions to the Canada Pension Plan and

5% of earnings in excess of that amount. Employee's earnings for regularly scheduled hours at the employee's classified rate of pay will be the total of all regularly scheduled straight time hours of work including those hours scheduled and worked on Sundays and Statutory Holidays (calculated at straight time for the purpose of this calculation) plus all monies paid for vacation.

(i) Pension Formula

Effective upon ratification, the pension benefit formula for years of service after December 31, 1972, shall be:

2% of Final Average Earnings for regularly scheduled hoursworked after December 31, 1972, times years of credited service after December 31, 1972, less 54/10 of 1% of Final Average Earnings or, if less, the average of the Canada Pension Plan Earnings levels for the last five (5) calendar years of employment, multiplied by Credited Service after December 31, 1972, to a maximum of 35 years.

Final Average Earnings 'for regularly scheduled hours worked at the employee's classified rate of pay shall be the highest five consecutive calendar years of accumulated earnings during the employee's last 15 years of employment. Earnings for the purpose of this calculation shall

be the accumulation of earnings for regularly scheduled hours worked calculated in (h) above.

(j) Minimum Pension

Subject to approval by Pension Commission of Ontario and Revenue Canada the Boise Cascade Canada Ltd. Pension Plan for Ontario Hourly Employees will be amended so as to provide: Effective May 1, 1993, the minimum pension providedunder the Plan shall be effective until the later of April 30, 1998 or the date the applicable Labour Agreement covering the period May 1, 1993, through April 30, 1998, is terminated under the provision thereof:

1.65% of the employee's average base earnings during the five years prior to May I, 1984, for which his earnings were highest times years of credited service prior to retirement, less 1/35 of the C/QPP benefits in effect in the calendar year of retirement times years of credited service between January 1, 1966, and date of retirement.

Earningsfor purposes of this calculation shall be the employee's classified rate of pay as of May 1 times his number of hours normally scheduled during the following 12 months. The number of hours shall be 2080 for employees who work 40 hours per week, 2184 for employees who work an average of 42 hours per week and 1885 for employees who work 36 1/4 hours per week.

In the event that an employee's earnings in any of the five 12-month periods immediately preceding retirementdo not reflect a normal annual schedule of hours for that period for reasons other than a leave of absence, the employee's earningsfor that period will be adjusted to reflect his normal annual schedule of hours, provided the employee has been actively at work for at least three months during that 12-month period.

"Best Five Year Average Earnings" shall mean the average of the Participant's earnings in his highest 5 earnings years prior to the expiry of the May 1, 1993 to April 30, 1998 Labour Agreement, while he was employed by the Company as a Qualified Employee. The maximum number of years used to compute the CPP offset shall be 14 years.

(k) Post-Retirement Adjustment

The Planwill be amended to provide annual postretirement adjustments to the minimum 1.65% pension formula equal to 50% of the increase in Consumer Price Index, to a maximum adjustment of 5% far Participants who retire after May 1, 1987, and prior to the expiry of the May 1, 1993 to April 30, 1998 Labour Agreement. Such adjustment shall be made on January 1st each year. Employeeswho retire(d) other than January



1 will receive a pro rata adjustment to change them to January 1.

Pension indexing shall not apply during 1994, 1995 and 1996. Participants retiring after May 1, 1987 shall havetheir pensions increased on January 1, 1997 and January 1, 1998 in accordance with the provisions of 6-11.2.

No further such adjustments will be made following expiry of the May 1, 1993 through April 30, 1998 Collective Agreement.

The following definitions will be added to the Plan:

<u>Consumer Price Index</u> means, the Canada allitems Consumer Price Index (1981 = 100) as published by Statistics Canada.

Post-RetirementAdjustment means, in respect of any calendar year, 50% of the percentage increase in the Consumer Price Index, during the 12-monthperiod ending October of the preceding year, subject to a maximum adjustment of 5%. The Post-RetirementAdjustment shall be rounded to the nearest one-tenth of one percent.

The Company agrees to administer the pension plan in accordance with the **Teplitsky** arbitration award dated 4/18/89.

(I) Moratoriumon Maximum Pension

The Union and Company agree to a moratorium on increases in the maximum pension from the current maximum of \$1,715 per year per year of service until April 30, 1997. Effective May, 1997, the maximum pension will be increased to the maximum permitted by the income Tax Act and Regulations at the time and increased in accordance with the applicable indexing provisions of the Income Tax Act and Regulations or any other changes to the maximum benefits permitted by the Income Tax Act and Regulations as amended from time to time.

2200 UNION LEAVE OF ABSENCE

- 2201(a) The Company will grant short term leave of absence without pay for the purpose of carrying out business for the Local on written or verbal request provided his position can be covered without penalty to the Company.
 - (b) For the purpose of attending a convention or conference, upon written request by the Union, at least ten days in advance, the Company may grant a leave of absence without pay to not more than five (5) employees provided their positions can be covered.

(c) On written request from the Union, leave of absence without pay for full time Union work will be granted to one member of the Union. Upon completion of his mission or five years, whichever is less, he will be given re-employment on the basis of his continuity of seniority in his former positionor in similar positionat the rate prevailing at the time of such re-employment. Continuity of seniority will only be granted to such members upon resumption of employment with the Company.

During these leaves of absence the employee will not be eligible for holidays or vacations.

2202 The Company will continue to co-operate in permitting employees to engage in worthwhile community organization activities.

2300 HAZARDOUS CONDITIONS

- 2301 The Company will pay a premium of 15¢ per hour:
 - (a) on temporary scaffolds or exposed exterior locations not normally accessible (mill roofs and the like excepted), where the vertical drop is 50 feet or more;
 - (b) Raceways;
 - (c) when working in digesters under conditions which require the use of a safety belt.

- (d) when an employee is using a metallizing gun;
- (e) fiberglassing;
- (9 welding or burning galvanized material;
- (g) brazing;
- (h) when handling Pyrenol in open vessels;
- (i) handling chlorine;
- (j) Hilti guns;
- (k) when working inside paper machine dryers
- 2302 Employees working inside lime kilns, kraft mill liquortanks, precipitatorsand evaporators, will be paid a premium of twenty cents (20¢) per hour.
- Employees paid the above premium in 2301 and 2302 shall be paid a minimum of eight (8) hours.
- It is agreed that time and one-half will be paid for the day of the climb, to employees required to climb and work on water tanks, and radio towers. In order to qualify for this premium an employee must climb to a height of fifty (50) feet or more.

2400 GENERAL

2401 Apprenticeship & Certification Qualification Allowance

The Company will pay for books and/or materials required by Apprentices taking the Provincial Courses necessary for certification. During the period of time Apprentices are away for such courses, the Company will pay 40 times the Apprentices's hourly rate of pay for each week of such training. The parties to this Agreement recognize the Apprenticeship and Tradesman QualificationAct, 1964, as it applies to employees covered by this Labour Agreement.

The Company agrees to increase the present living allowance of forty-five dollars (\$45.00) per week to sixty-five dollars (\$65.00) per week for Apprentices while attending Provincial Government Trades courses while away from home. The Company agrees to further discussions on apprenticeship allowance while at school away from home following ratification of Labour Agreement.

2402 Examinationsfor Certification

Employees writing final examinations for a Stationary Engineer's Certificate or a Hoisting Certificate shall be eligible for the following:

- (a) Up to eight (8) hours' pay at their classified rate of pay for time lost from work when writing examinations locally.
- (b) Up to sixteen (16) hours' pay at their classified rate of pay for time lost from work when writing examinations out of town.
- (c) The Company agrees to support the Union in an effort to obtain local examinations.
- (d) The Company and the Union hereby agree that the training of stationary engineers shall be a subject for review and modification by mutual agreement, as soon as adequate training programs have been established by the Ontario Government for the upgrading and training of persons within the classifications covered by our CollectiveAgreement.

Either party may serve written notice of its desire to meet on the above matter, and the meeting shall be convened by the parties within one (1) month of date of notification.

(e) Time off with pay will be provided to maintenance employees writing qualifying examinations for initial certification required in their occupation during scheduled working hours. Such pay will be at the employee's straight-time rate and limited to time lost from work up to a maximum of eight hours.



2403 Premium Waivers - Group Insurance

It is understood that any Company Policy changes in this regard will apply equally to employees subject to the jurisdiction of Lodge 771, I.A.M.

2500 SPECIFIC PERFORMANCE

2501 The waiver of any of the provisions of this Agreement or the breach of any of its provisions by either of the parties shall not constitute a precedent for any further waiver or for the enforcement of any breach.

2502 It is understood and agreed that all previous agreements, whether oral or written, by and between the Company and the Union are superseded by this Agreement.

2600 DURATION AND REOPENING

This Agreement is effective from May 1 1993, and shall remain in full force and effect through April nd shall be subject to amendment by mutual agreement between the parties. It shall remain binding from year to year thereafter unless notification in writing to amend, modify or change the Agreement is served by either of the parties hereto on the other. Such notification to be served at least thirty (30) but not more than ninety (90) days prior to the expiration of this Agreement. The parties agree that the Collective Agreement

will be re-opened for the negotiation regarding wages only for the two (2) year period beginning May 1, 1996 and expiring April 30, 1998.

2700 DISCUSSIONOF INDIVIDUAL RATES

2701 Either party shall have the right to discuss local adjustments prior to May 1, 1994, May 1, 1995, May 1, 1996, May 1, 1997 and May 1, 1998. Discussions will be limited to those items submitted prior to April 1st each year. It is understoodthat "localadjustments" are construed to meanthe considerationof individualjob rates in cases of gross inequality or major changes injob responsibility. Failureto agree on any such cases shall in no way interfere with the terms of the Collective Agreement concerned.

2800 MILL RULES

It is understood that rules governing mill employees, as issued by the Company and attached hereto as Appendix C, become a part of this Agreement and the application of these are subject to Articles 1200 and 1300.

2900 LOCKERS

The Company agrees that adequate double lockerswill be provided for each workmen for his clothing and personal effects.

3000 FIRST AID TRAINING

First Aid classes will be arranged as instructors and sufficient applicants become available. Attendance during class hours outside working hours will be paid for at straight-time rates.

3100 TOOLS

Workmen generallywill be expected to provide the tools of their trade. The Company will supply test equipment, heavy socket sets 1/2" drive and over, and such tools as those not generally expected to be provided by the workmen.

The Company will supply spare parts for the repair of pipe and crescent wrenches. Tools may be purchased at **cost** through Mill stores. The Company will supply one set of metric tools in the Tool Crib.

3101 LOST OR BROKENTOOLS

Tools lost in an inaccessible place or broken in the course of performing regular work for the Company will be replaced as is our customary practice. Any such loss or damage must be brought to the attention of the employee's immediate supervisor as soon as practical and before the end of the day during which the loss or damage occurred, so that a proper claim for replacementcan be processed.

3200 TRADES INSTRUCTION

When instruction on new equipment is required and such instruction is carried on outside of regular hours, such instructiontime will be paidfor at straight-time rates.

3300 SAFETY APPAREL

The Company supplies such safety apparel as safety goggles, hard hats in areas requiring their use, welders equipments, cotton gloves for use in abrasive jobs and coveralls for protection from heat when working on paper machine dryers. The supplying of coveralls is contingent on no future abuse of their use.

3301 COVERALLS

The Company will supply one (1) set of acidresistant coverallsfor the use of the 2nd assistant and two (2) pairs per year regular coveralls to the spoutman.

3500 CONTRACT BOOKLET PRINTING

The Company will print enough contract books for the Union in a number equal to its current membership plus enough for the local union's administration (to be declared by the local union prior to printing) provided there is a signed copy for printing within the 90 day period following date of ratification. After the 90 day period, the obligation on the Company to print ceases. If there is a dispute as to the correctness of the revised text, such may be grieved through the grievance procedure and the ninety (90) days will be extended until a final decision is reached.

SIGNED at Fort Frances. Ontario, this 23rd day of March, 1994.

Boise Cascade Canada I td	International Association of Machinists and Aerospace Workers.
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APPENDIX A

HOURLY RATE SCHEDULE

	Apr.30 _1993	May 1 1993	May 1 1994	May (
MECHANICS				
Master Journeyman Senior MechanicalForeman Senior MechanicJourneyman Lead Hand. Millwrights Lead Hand- Pipefitters Lead Hand- Machinists Lead Hand- Welders Lead Hand- P.M. Millwrights Lead Hand. P.M. Pipelitters	25.13 25.13 24.48 24.08 24.08 24.08 24.08 24.14 24.14	25.13 25.13 24.48 24.07 24.07 24.07 24.07 24.12 24.12	25.89 25.89 25.23 24.82 24.82 24.82 24.82 24.87 24.87	26.28 26.28 25.61 25.19 25.19 25.19 25.19 26.24 26.24
Millwrights) Plpefliters) - Ease RateB Machinists)	19.72	19.72	20.42	20.73
Welders) • After 1st Year A Tinsmiths)	23.74	23.74	24.48	24.85
Fire Inspectors) - PreferredRate A-I Garage Mechanics) at Company option or after 3 years as A	24.02	24.02	24.77	25.14
HELPERS				
Class 3 Ease Rate (Ind 3-month trial) Class 2 After 1 Year Class 1 After 3 Years Tool Crib Man - depends on who does the work - paid at his	18,64 18,93 19,50	18.64 18.93 19.50	19.22 19.52 20.11	19.51 19.81 20.41
qualified rate Oiler	20.61	21.25	21 46	21.78

Tour Millwrightto receive ten cents (10¢) per hour above classified rate.

Lead Hand rate is five cents (5¢) per hour over A-1 rate. (As per list of 10 in Local Issues Memorandum of 1980 negotiations.)

Lead Hand P.M. Millwright and P.M. Pipefitter rate is ten cents (10¢) per hour over A-I rate.

Oiler rate is \$10.41 effective September 4, 1980.

Machinist - When performing all duties of the "Roll Grinderman"- rate plus $39 \rlap/\varepsilon$.

Garage Mechanics holding two tickets to receive twenty-five cents (25¢) adjustment in rate.

	Apr.30 _1993	May 1 1993	May 1 1994	May 1 <u>1995</u>
INSTRUMENTDEPARTMENT				
Instrument Mechanic Foreman Instrument Mechanic	25.13	25,13	25.38	25.76
A-1 (after 3 years as A) Instrument Mechanic A	24.02	24.02	24.77	25.14
(after 1st year)	23.74	23.74	24.48	24.85
Instrument Mechanic0	19.72	19,72	20.42	20.73
Chart Changer	18.90	18.90	19.09	19.38

Instrument Mechanics performing weekend coverage will act as a Lead Hand and will receive a premium of ten cents (10¢) per hour for that week.

MAINTENANCEDEPARTMENT APPRENTICES

1st Year - 75% of Mech A Rate	1781	17.81	18.36	18.64
2nd Year • 80% of Mach A Rate	18,99	1899	1958	19 a8
3rd Year - 85% of Mech A Rate	20 18	20 18	20.81	2112
4th Year - 95% of Mech A Rate	22 55	22 55	23 26	2361

Instrument Mechanic Foreman rate \$12.70 effective September 4, 1980.

STEAM PLANT	Apr.30	May 1	May 1	May 1
	1993	1993	<u>1994</u>	1995
Boiler House Repairman Class B Boiler House Repairman Class A Class A-1 at	21,30 24,53	21.30 24.53	22.02 25.28	22.35 25.66
Company option or dyrs. as A Repairman's Helper • 3rd Class 3rd Class (Below 3rd Class Papers) 3rd Class (Below 4th Class Papers) Repairman's Helper • 2rd Class 2nd Class (Below 3rd Class Papers) 2nd Class (Below 4th Class Papers) Repairman's Helper • 1st Class 1st Class (Below 3rd Class Papers) 1st Class (Below 4th Class Papers)	24.80	24.80	25.55	25.93
	21.19	21.19	21.40	21.72
	19.05	19.05	19.24	19.53
	18.64	18.06	18.83	19.11
	21.47	21.47	21.68	22.01
	19.19	19.19	19.38	19.67
	18.93	18.93	19.42	19.41
	21.85	21.85	22.07	22.40
	19.63	IQ e3	19.83	20.13
	19.25	19.25	19.83	19.73
	18.12	18.12	19.30	18.57

An employeetaking the position of Boiler House Repairman Helper who holds a Third Class ticket or better shall be paid the First **Class** Repairman Helper rate.

Boiler House Repairman Helpers who serve a full three (3) years at Helper Class I will at the discretion of the Company, be promoted to the "B:" Repairman status.

STEAM6 RECOVERY DEPARTMENT

Lead Recovery Operator (2nd) (req_ticket) Steam Plant Operator	25 51	25 51	25 77	26 16
(2nd) (req. ticket) Field Operator	25.29	25 29	25 54	25 92
(3rd) (req. ticket) Fireman	23.45	23 45	23 68	24 04
(3rd) (req. ticket) Recaust & Kiln	23.12	23 12	23.35	23.70
(3rd)	21.73	21 73	21 95	22 28
(4th) (req. ticket)	20.61	20 61	20.82	2113
Spouts (3rd)	20.22	20 22	20.42	20.73
(4th) (req. ticket after 1 yr)	19.08	19.05	19 24	19 52
No ticket Tall Oil Plant Operator	18.80	18.80	18 99	19.27
No ticket required	19,08	19.08	19 27	19 56

The Company will pay, in addition to the regular rate for any steam plantor recoveryjob classification, a premium of twenty-five cents (25¢) per hour for each license held by the individual in excess of that required for the job classification.

*A person qualifying for a 2nd class stationary engineer certificatewho is in the line of progressionshall receive six cents (66) per hour over **his** classified rate provided he doesn't deadhead. This does not apply to the Lead Recovery Operator.

	108			
	Apr.30 1993	May 1 1993	May 1 1994	May 1 1995
INTERNATIONAL BRIDGE AND TERMINAL				
Section Man	1812	18.12	18.30	18.57

Section Man, while operating Swing Loader - 90¢ per hour above Section Man's rate, 4 hrs. minimum or 8 hrs. if worked over 4 hrs. Section Men on small machine operator - 10¢ above rate.

SHIFT DIFFERENTIAL

Effective May 1, 1989, the shift differential will be increased from 0-35-55 to 0-40-55.

Effective May 1, 1991 the shift differential will be increased from 0-40-55 to 0-40-60.

SUPERVISORY REPLACEMENT

During any period that an employee replaces a salaried supervisor at the request of the company he shall receive fifty cents (50¢) per hour above the highest rate supervised.

SENIOR MECHANIC JOURNEYMAN

Journeymen A-1 who successfully complete a prescribed course will be assigned to the Senior Mechanic Journeyman classification. Journeymen A who take the prescribed course will not be eligible for the Senior

Mechanic Journeyman status and the assigned rate until the employee attains A-1 status.

The parties agree that the **courses** of instruction are designed to upgrade the **skills** of A-1 Mechanics in some specialized technologies or **skills** whereby interested A-1 Journeymen can then qualify for the senior Mechanic Journeyman rate. It is further understood that employees who receive the Senior Mechanic Journeyman rate may be required to use these special **skills** as necessary.

The Joint Committee composed of two Journeymen from each Lodge and two members of Supervision from each Mill will determine the courses available in the trade.

At present the Company is making metric tools available to employees on a loan and return basis where these are required. Should a presently classified Tradesman be required, as a condition of employment, to purchase his own metric tools to duplicate his present tools, the Company will notify the Government so that the employee may benefit from the Government subsidy of 50% of the replacement cost. In addition, the Company will pay 50% of the remaining replacement cost.

CONTRACTING OUT

The Company's response to the Contracting Out issue is outlined as follows:

With the procedurewe agreed to last march on dealing with Contracting Out issues, we will endeavour to have more meaningful discussion with the sound information exchange. In these discussions we will search out the soundest way to account the nature of the job, time limits, the needs of the Company, the individual and the Union. This will be done prior to the Company making a decision in this area.

TRADES TRAINING (See Claude 3200)

The Company agrees to set up a committee of two (2) members of the Union and two (2) members of management to discuss and make recommendations on upgrading craft and apprenticeship programs.

Master Journeyman

The intent of this clause drafted in 1981 was to replace six nonworking hourly foremen with six master journeymen while at the same time assuring the company that the master journeymen will work with the tools of their respective trades.

Masterjourneymen are represented as follows:

two (2) from pipefitters

two (2) from millwrights

one (1) from garage mechanics

one (1) om machinists/welders/tinsmiths

- b) The most senior tradesmen in those craftswill become master journeyman.
- Master journeyman will be paid as per Appendix A. Master journeyman will work with the tools of their trade. Masterjourneymanwill be eligible for overtime. Relieffor masterjourneymanwill take on the status of master journeyman. Relief will be provided immediately upon absence.
- d) The Company retains the right to choose any member of the I.A.M. for the purpose of relief supervision where the Company deems relief is required, assuming that the employee chosen agrees to take on the job.

Instrument Mechanic Foreman

- e) The next senior qualified Instrument Mechanic shall receive the Instrument Mechanic Foreman rate "Red Circled" and shall function as a working Foreman, except when relieving a Salaried Supervisor.
- The Unionacknowledgesthat the Hourly Foremenare part of the mill supervisory force and that they take direction only from Management and that the Union has no authority to encroach upon this direction.
- g) This agreement applies only to the Instrument Shop and is not to be used as a precedent in other areas. Past practice with regard to foremen in other departments and crafts shall be continued.

APPENDIX B

RULES GOVERNING PARTICIPATION IN THE SUPPLEMENTARY CONTRIBUTORY GROUP LIFE INSURANCE POLICY

- 1. New employees will be enrolled for "basic" group life insurance coverage at the time of hire. Employees will be eligible for the contributory group life insurance at the same time they are covered under the "basic" group life. If the additional contributory insurance is waived, the employee shall sign a waiver card. Such employee may apply and be enrolled for the contributory supplementary insurance thirty (30) days prior to the next November 1st and the coverage will be effective November 1st.
- Employees who do not initially sign up for or who cancel the contributory coverage may re-enroll not less than thirty (30) days prior to each ensuing November 1st and must produce evidence of insurability when applying.
- 3. If an employee is off work because of illness or accident, his contributory insurance coverage will be continued for three (3) months providing his own portion of the premium is paid each month, extendable in three (3) month intervals with Company approval to a maximum of twelve (12) months.
- Employees who wish to take advantage of contributory insurance coverage must apply for and accept no less

than \$60,000 additional coverage made up of 40,000 life and $20,000\ AD\&D.$

5. November 1st each year is the effective date and the anniversary date of the Group Life Policy.

114

APPENDIX C

MILL RULES

1. REPORTING FOR WORK

1.1 General

It is the duty of every worker to report for his regular shift unless he has previously arranged with his supervisor for il leave of absence.

1.2 Starting

(a) **DAY WORKERS**

Dayworkers shall e at their respective posts of duty and ready to begin work at 8:00 a.m. and 12:30 p.m.

(b) NIGHT-WORKERS

The same provision as contained in paragraphical browns rule shall apply to night workers of excell that the hours specified shall be the regular times of starting and ending work.

(c) TOUR WORKERS

Tour workers shall be at their respective posts of duty at the scheduled beginning of their shift or tour.

1.3 Unable to Report

- (a) Should a tour worker be unable to report for work at the beginning of his shift he shall make satisfactory arrangements with his partners and notify the supervisor on duty at least four (4) hours before his shift begins. If arrangements cannot be made he must report for duty except in case of emergency.
- (b) If unavoidably prevented from reporting, he must give notice to his supervisor or to the employment office at least four (4) hours before his tour goes on duty, and the person receiving this notice must complete the standard report provided for recording such notice.

2. LEAVING THE JOB OR PLANT

2.1 On Arrival of Mate

(a) At the end of a shift, no tour worker shall leave his place to wash and dress until his mate has changed his clothes and reported to take on his responsibility of the position. (b) If a tour worker does not reportfor his regular shift, his mate shall notify the department superintendent or supervisor. He shall then remain at his post until a substitute is secured.

2.2 During Working Hours

No employee shall leave the plant during working hours without the permission of the head σ the department.

3. RESPONSIBILITY OF THE INDIVIDUAL

Each employee will be held responsible for the condition of that part of the plant under his control and everything in and about the plant shall be kept clean and in good order.

4. ACCIDENT PREVENTION

4.1 Instructions

It is the duty of the supervisor to instruct every new employee exactly as to how machinery aroundwhich he regularly works may be stopped.

4.2 Clothing

Employees must not wear clothing which can readily become entangled in machinery. When

not in use, clothing must be kept in lockers provided for that purpose. Shoes shall be worn while on duty Employees are required to see that their lockers are kept in a clean and neat condition

43 Safeguards

It is a violation of the laws of the Province of Ontario to remove satety guards and anyone so doing without the permission of his superintendent or supervisor is liable to penalty provided by law.

4.4 Accidents

Reports of all accidents must be made to the **Supervisor** at once by all witnesses and by the injured employee when possible; the supervisor will make up an accident report in duplicate for the superintendent.

5. FIRE PREVENTION

All employees must assist in preventing destruction of the Company's property in case of fire. Fire apparatus must not be removed from its place or used except in the case of fire or by order of the superintendent.

6. EMPLOYEES' RECOMMENDATIONS

Recommendations and suggestions from employees



tending to improve the openation, efficiency, safety or other conditions throughout the plant are welcomed by the Management and will receive every consideration.

7. BULLETINBOARDS

Bulletin boards for the sole use of the Unions will be provided in and about the mill and no Union notices **shall** be postedelsewhere.

8. ABSENCE FROM WORK

8.1 Reducing Absenteeism

The Unions undertake to co-operate with Management in reducing absenteeism.

8.2 Penalties

- (a) Employees who fail to report for work or who in any way penalize their mates or the Company under the overtime arrangement of Article 600 (Premium Time), will be subject to the applicable Mill Rules. Disciplinary action under these rules and regulations shall be subject to the grievance procedure.
- (b) Should investigation of a case of absenteeismfail to disclose a bonafide reason, Managementshall discipline the absentee as follows:
 - First case Instruction and warning

- (ii) Second case Instruction and up to three days layoff
- (iii) Third case Instruction and layoff subject to discharge.
- (c) It is understood that should an employee have a clear record for a full twelve-month period between steps 1 and 2, or steps 2 and 3, or after stage 3, his record shall be considered clear.
- (d) Should an unarranged absence of an employee be of sufficient length, or the reasons for the absence be of such nature to indicate irresponsibility in the individual concerned, management may discipline the offending employee with a layoff subject to discharge.
- (e) All cases of unarranged absenteeism will be recorded on the employee's record by the Employment Supervisor who will be given a written report on each case by the Superintendent concerned. A copy of this report will be sent to the individual and secretary of the Union concerned.

8.3 Returning to Work

If an employee has been absent from work a day or more he shall give adequate notice to his supervisor or superintendent of his intention to return. This notice should be given twenty-four

(24) hours in advance, if possible, but at least in sufficient time to make the necessary arrangements prior to the beginning of the regular work period in which he intends to resume duty. If the employee fails to give the supervisor sufficient notice to enable him to adjust the shifts back to the original schedule, the supervisor may send the returning employee home when he reports for work.

If an employee has been absent from work without arrangement, or without notice under clause 1.3, paragraph 2, he shall report to his superintendent for instructions before returning to work.

121

APPENDIX D

DENTAL EXPENSE INSURANCE (For Employees and Dependents)

HOW BENEFITS BECOME PAYABLE

 While insured, you or your dependent-incurred covered dental expenses (as defined below) as a result of a nonoccupational injury or a nonoccupational disease.

HOW MUCH IS PAYABLE

- Effective the date of ratification, for each procedure in Schedule A, the benefit percentage is 100% of the amount payable according to the 1992 Ontario DentalAssociation Schedule of Fees for Dental Procedures by General Practitioners. The O.D.A. fee schedulewill be upgraded each year to reflect the previous year's fee schedule.
- 2. Effective the date of ratification, for each procedurein ScheduleB, the benefit is 50% of the amount payable according to the 1992 Ontario Dental Association Schedule of Fees for Dental Procedures by General Practitioners. The O.D.A. fee schedule will be upgraded each year to reflect the previous year's fee schedule.
- 3. For all procedures in a calendar year, the total

benefit payableshall not exceed the calendar-year maximum of \$1,000.

EXTENSIONOF BENEFITS

If you or your dependent are wholly disabled as a result of a dental condition for which benefits are payable under this coverage on the date dental expense insurance is terminated and if charges are incurred as a result of that dental condition within one year after the year in which insurance terminates and during continuance of that disability, the same benefits shall be payable for charges so incurred that would have been payable if incurredwhile insured.

WHAT ARE "COVERED DENTAL EXPENSES"

The charges made for any of the following:

- 1. Extractions.
- 2. Fillings.
- Oral surgical procedures and necessary preoperative treatment during hospital confinement and customary postoperative treatment furnished in connection with oral surgical procedure.
- Anesthesia and its administration in connection with oral surgical procedure, extractions or other covered dental services.

- 5. Dental X-rays.
- **6.** Treatment of periodontal and other diseases of the oral cavity.
- 7. Root canal therapy.
- Initial installation of a removable partial or full denture including adjustments after three months following insertion.
- 9. Replacement of an existing removable partial or full denture or the addition of teeth to an existing removable partial or full denture to replace extracted natural teeth, but only if evidence satisfactory to the Insurance Company is presented that the existing denture cannot be made serviceable.
- Repair or relining of removable partial or full denture.
- 11. Emergency treatment for relief of pain only.
- 12. Charges for service performed by a Denturist.
- 13. Oral examinations including prophlaxis, scaling and cleaning and diagnostic X-rays but not more than one examination in any period of six consecutive months.
- 14. Oral hygiene instructions.

EXCLUSIONS

"Covered DentalExpenses" does not include charges for or in connection with the following:

- Original installation of the repair and/or replacement of onlays, inlays and fixed bridgework.
- 2. Services or supplies that are primarily for beautification,
- 3. Orthodontia or correction of malocclusion.
- 4. Any item received before you or your dependent became insured under this coverage.
- 5. Any item furnished by or through any government or any subdivision or agency thereof or the charge for which is paid or payable or reimbursable by or through any plan or program of any government or subdivision or agency thereof other than a plan or program established for the civilian employees of government or subdivision or agency thereof.
- Any charge that would not have been made in the absence of insurance or that the employee or dependent is not legally obligated to pay.
- 7. Any charges excluded under General Exclusions.

DENTAL CHARGE LIMITATION:

No payment shall be made unless a dental chart satisfactoryto the insurancecarrier and without expense to it is submitted. Such dental chart shall indicate prior extractions and shall be completed by the attending dentist at the time you or your dependent first visit the dentist on or after the date you or your dependent become insured.

PREDETERMINATIONOF BENEFITS

If a course of treatment can reasonably be expected to involve dental expenses in excess of \$250, a description of the procedures to be performed and an estimate of the dentist's charges must be filed prior to starting treatment.

Predeterminationrequirementdoes not apply to courses of treatment under \$100 or to emergency treatment, oral examinations including prophylaxis, scaling and cleaning and diagnostic X-rays.

A course of treatment is a planned program of one or more procedures or services for the correction of a dental condition diagnosed by the attending dentist as a result of an oral examination. The total of the fees for the course of treatment will include the charges for oral examinations including prophylaxis, scaling and cleaning and diagnostic X-rays.

DENTAL CLAIMS

When you or one of your dependents incur expenses that

qualify for Dental Expense insurance benefits, you may submit a claim. Claim forms are available from your dentist.

DENTAL PLAN

The Company will provide a dental plan to permanent employees and their eligible dependents effective October 1, 1975.

An employee will qualify after completion of ninety (90) calendar days with the Company and a minimum of sixty (60) days of work.

The definition of a "dependent" is the same as that in the present Group Hospital Plan except children over 21 who are regularly attending school and dependent upon subscribers for support will be covered to age 23.

SCHEDULE A

	PROCEDURE	PROCEDURE
	Periodontal Services (Diagnosis& Treatment of Gum Tissue)	Mucogingival surgery (Moving healthy tissue to cover healthy tissue)
	Treatment planning & consultations	Post surgical treatment (dressings)
	Application of dressings	Endodontic Services (Diagnosis & Treatment of Pula and Root Canals)
	Suprangingival & sub- gingival scaling (above and below gum line) Root planing	Emergency endodontic procedures
	Polishing	Incision & drainage-through pulp canal
Emergencytreatment of	Pulp capping	
	periodontal abscess Treatment of oral infections	Pulpotomy (partialremovalof nerve)
Desensitization of tooth surface (a temporary	Smoothing	
measure to relieve pain)		D 10 1 4 1 1

Repositioning of displaced tooth

SCHEDULE A (continued) ...

Splinting-provisional

Replantation of totally displaced tooth

Provisional occlusal splint (night guard)

Pulpectomy (removal of nerve)

Gingival scaling (deep scaling below gum)

Gingivoplasty & Gingivectomy (reshaping tissue to help periodontal condition)

Biomechanical(instrumental) preparation of root canal

Gingivectomy with Osteoplasty (reshaping tissue & bone)

chemotherapeutic (chemical) treatment of root canal

Obliteration of root canal

Gingivectomy with Currettage (reshaping tissue & deep scaling)

Endodonticservices involving Periradicular root surgery

Flap surgery (layingtissue open and deep scaling)

Root end fillings and silver points

Amputation of roots

Bleaching of treated tooth

Intentional extraction root

Post surgical treatments

Canal obliteration and

 $Removal\, d\!f \ root \, or \, for eign$

SCHEDULEA (continued)...

repositioning of tooth coay from Sinus

Endodontic management of

primary teeth

Surgical services

Examinations

Initial examination of a new

patient

Alveoloplasty - reshaping bone arch to prepare for dentures

Reexamination of a previous

patient

Frenoplasty - reshaping of tissue that connects the lip with the gingiva

Exposure of tooth for

Specific examination

Emergencyexamination and/or consultation

repositioning

Consultations

Enucleation of tooth follicle (removal of unerupted tooth)

With patient

Repair **d** soft tissue lacerations (placing stitches to repair gum tissue)

With another dentist

Specific diagnostic Procedures

Biopsy

Incision& Drainage

(drainage of infection

Oral Pathology

SCHEDULEA (continued)...

by surgical incision) Cytology Report

Fractures- consultation & repairjaw fractures

Cytological Examination

Removal of growths-including biopsy

Dental Caries Susceptibility

Test

Treatment of Temporomand- General Vitality Test

Specific Vitality Test

ibular joint (repositioning of dislocatedjaw)

Sialolothotomy (opening of

Bacterial examination

Radiographic Examination and Interpretation(X-Ray)

Intramuscular injection (antiobiotics, etc.)

Soft tissue coverage

Preventive Services

salivary duct)

Bonetissue coverage

Scaling and Polishing

Anaesthesia Services

Topical FluorideTreatment

General anaesthesia-separate anaesthetist

Oral Hygiene Instruction

First unit of time

Occlusal Equilibration

Treatment of Dental Caries

SCHEDULE A (continued)...

(fillings) General anaesthesis - using

auxiliary personnel Removal of carious lesion

First unit of time and dressing

Each additional unit of time

Amalgam Restorations Permanent Molars Amalgam Restorations Silacate cement and direct resin restorations

Bicuspids, permanent anteriors all primary teeth

Plastic Composite Surgical Services - Removal Restorations

of teeth

Removal of Erupted tooth

Single tooth (uncomplicated)

Removal of single erupted tooth (complicated) Removal of residual roots

Eadh additional tooth in same quadrant Removal of single unerupted

Pit and Fissure treatment

SCHEDULE E?

PROCEDURE

Prosthetic Services

Complete maxillary (upper) or mandibular (lower) denture

Complete maxillary and mandibular dentures

Remount & equilibration - (dentures repaired to establish new bite)

Immediate Dentures - (inserted immediately following the extraction of teeth)

Maxillary and mandibular partial dentures

One complete denture and one partial denture

Maxillary or mandibular partial denture

PROCEDURE

Provisional denture (temporary)

Unilateral -- (a type of denture)

Stressbreaker -- (relieves stress on clasped tooth holding partial denture)

Denture adjustments (after 3 months from insertion)

Denture repairs

Denture relines - temporary and permanent

Tissues conditioning-(treatment) for inflamed, store gum tissues

Maxillary or mandibular denture with precision attachments

SCHEDULE C INSUREDORTHODONTIC SERVICES

To the extent that such Dental Care is necessary according to the standards of good dental **bractice**.

Paymentwill be made on the basis o 50% of the Dentist's usual charge or 50% of the suggestea fee guide for general practitioners issued by the Ontalio Der tal Association as shown on your certificate, which ever it less. Orthodontic services are subject to the limitalions of your Dental Care Plan7. The maximum payment Inder this rider is \$1,000 in total per person effective September 1, 1982.

ORTHODONTICSERVICES

Consultations
Pretreatment diagnostic Services'
Diagnostic Models, X-rays
Cephalometricwork-up
Preventive and InterceptiveOrthodontics
Habit Inhibiting
Space Regaining
Space Maintenance
Cross Bite Correction, etc.
Corrective Orthodontics
Removable and Fixed Appliance Iherapy
Retention

PLEASE NOTE:

Orthodontic treatment plans should be submitted for consideration and review to establish the extent of payable benefit.

Priorto commencement of orthe lontic treatment the dentist should prepare a report to Marit | ne Life outlining the details

MEMORANDUM OF AGREEMENT

Between

INTERNATIONALASSOCIATION OF MACHINISTS AND AEROSPACE WORKERS, LODGE771

-and-

THE INTERNATIONAL BRIDGE AND TERMINAL COMPANY

The parties hereto have mutually agreed that the May 1, 1993 to April 30, 1998 Labour Agreer ent between Boise Cascade Canada Ltd. and Lodge No. 771, International Association of Machinists and Aerospace Workers shall be applicable to the employees of The International Bridge and Terminal Company who are employed in the classifications listed in Appendix A, Wage Schedule.

The INTERNATIONAL BRIDGE AND TERMINAL COMPANY, For the Company, INTERNATIONAL ASSOCIATION OF MACHINISTS AND AEROSPACE WORKERS, For Lodge No. 771.

SIGNED at Fort Frances, Ontario, this 23rd day of March, 1994.

MTERNATIONAL
BOISE CASCADE
CANADA LTD., MACHINISTS & FORT FRANCES
PAPER DIVISION

MORE PAPER DIVISION

MEMORANDUMOF AGREEMENT

- BETWEEN -

BOISE CASCADE CANADA LTD.

-AND -

INTERNATIONALASSOCIATION OF MACHINISTS AND AEROSPACE WORKERS, LODGE771

The bargaining committee representing the above parties, all of whom have been duly authorized to negotiate and settle, and do hereby confirm settlement of all outstanding matters between them and agree to extend the terms and conditions of the current Collective Agreement which expires on April 30, 1993 for an additional five (5) years, through to April 30, 1998 subject to the following amendments contained in the Company's final offer which is attached and made part of this Memorandum of Agreement.

Subject to ratification by the Union under their internal rules and procedures, this Memorandum of Agreement will, upon such ratification change the current Collective Agreement, which will become the new Collective Agreement between the Union and Company in accordance with the terms herein.

All issues are effective the date ${\it cf}$ ratification unless otherwise noted.

ITEMS AGREED UPON AT MAIN TABLE NEGOTIATIONS

1. Term of Agreement

The parties agree that the Collective Agreements will be renewed for a period of three (3) years May 1, 1993 to April 30, 1996 following which the agreements will be re-opened for the negotiation regardingwages only, for a further two (2) year **period** beginning May 1, 1996 and expiring April 30, 1998.

The parties agree that all other provisions of this Collective Agreement taking effect on May 1, 1993 will remain effective up to and including April 30, 1998.

2. Wage Increases

May 1, 1993 - 0 May 1, 1994 - 1% May 1, 1995 - 1.5% May 1, 1996 - To be negotiated May 1, 1997 - To be negotiated.

3. Funeral/Memorial Leave

If the death of one of the relatives specified in the Collective Agreement occurs while an employee is on vacation, the vacation will be interrupted **so** that the employee gets the benefit at the end of the vacation period.

4. Long Term Disability

The long term disability payments for all employees

who have been continuously disabled for five (5) years or more will be upgraded to reflect the May 1, 1994, May 1, 1995, May 1, 1996 and May 1, 1997 general wage increases.

5. Life Insurance

Effective the first of the month following date of ratification increase the Basic Insurance paid for by the company to:

\$40,000 Group Life \$20,000 A.D.& D. and

Increase the Supplemental Insurance available to:

\$40,000 Group Life \$20,000 A.D.& D.

The monthly cost to the employee for the Supplemental Insurance will remain at \$10.50.

6. Dental Plan

O.D.A. fee schedule will De $\mbox{\sc upgraded}$ each year to reflect the previous year's fee $\mbox{\sc schedule}$

7. Vision Care

Effective the date of ratification the following vision care expenses incurred by **covered** dependents are eligible when recommended **by** a physician or an optometrist.

Frames, lenses and the fitting of prescription glasses, including contact lenses up to a total payment of \$100, per dependent, in any two consecutive calendar years.

Effective May 1, 1996, the benefitwill be increased to \$125. per family member in any two (2) consecutive calendar years.

8. Safety Equipment

Effective date of ratification increase safety footwear allowance to \$50.

Effective May 1, 1996 the annual amount referred to above will be increased to \$70.

9. Memorandum

Memorandum of Agreement to \mathbf{De} included in the Labour Agreement. Running time provisions to be added \mathbf{to} the Labour Agreement.

10. Retiree Benefits

Effective May **1**,1993 the Company will set up a separate retiree benefit plan for future retirees and eligible dependents. The supplementary health care plan will include drugs and dental.

The full cost d the monthly premiumwill be borne by the retiree except for a monthly Company contribution of ten dollars (\$10.00) per participating retiree.

Fifty percent (50%) of eli ible retirees must enroll in this plan or the plan will b discontinued.

PENSIONS

1. Upgrade Dates of Minimum Pension

Changes to be effective May 01, 1993, unless otherwise stated. The Pension Plan will not be subject to renegotiation between the parties until the date of expiry of the Collective Agreement in force as of January 01, 1998. A participant who retires on or after May 01, 1993 and before May 01, 1998, will continue to have the option of the minimum 1.65% pension.

2. 1.65% Formula

A participantwho retires on or after May 1, 1993 and before May 1, 1998 will continue to have the minimum 1.65% pension. The number of years of offset for Canada Pension Plan benefits in 6-11.2(b) (ii) will be changed from 21 years to 14 years.

3. Bridging Surplement

For partidpants over age 58 with 20 years of service who retire before age 60, the benefit payable to age 60 will be:

Effective May 1, 1993 \$28.00/month per year of credited service.
EffectiveMay1, 1996 \$30.00/month per year of credited service.

Participants over age 55 with 20 years of service who retire before age 58 will be eligible for the bridging supplement with a reduction of 2/3 of 1% per month for each month that retirement precedes age 58.

- (a) Pension indexing shall not apply during 1994, 1995 and 1996. Participants retiring after May 1, 1987 shall have their pensions increased on January 1, 1997 and January 1, 1998 in accordance with the provisions of 6-11.2.
- (b)) Change dates to include this contract.

5. Early Retirement

Participants who retireafter age 55 and prior to age 58 with 20 α more years of service are eligible for early retirement with a percentage reduction of 1/2% per monthfor each month their retirement precedes age 58 (subject to minimum reductions required under the 1ncome Tax Act).

 Maximum offset to apply 2.0% formula 5.4/10 of 1%

7. Contributions

Effective April 1, 1994 employee contributions shall be 3.9% of earnings up to the amount of which a participant is required to make contributions to the Canada Pension Plan and 5% of earnings in excess of that amount.

8. Moratoriumon Maximum Pension

The Union and Company agree to a moratorium on increases in the maximum pension from the current maximum of \$1,715 per year per year of service until April 30, 1997. Effective May, 1997, the maximum pensionwill be increased to the maximum permitted by the Income Tax Act and Regulations at the time and increased in accordance with the applicable indexing provisions of the Income Tax Act and Regulations or any other changes to the maximum benefits permitted by the Income Tax Act and Regulations as amended from time to time.

MEMORANDUM OF AGREEMENT FOR LOCAL ISSUES

- BETWEEN.

BOISE CASCADE CANADALTD.

- AND -

INTERNATIONAL ASSOCIATION OF MACHINISTS AND AEROSPACE WORKERS, LODGE 771

The bargaining committee representing the above parties, all of whom have been duly authorized to negotiate and settle, and do hereby confirm settlement of all outstanding local matters between them and agree to extend the terms and conditions of the current Collective Agreement which expires on April 30, 1993 for an additional five (5) years, through to April 30, 1998 subject to the following amendments contained in this Memorandumof Agreement for Local Issues.

Subjectto ratification by the Union under their internal rules and procedures, this Memorandum of Agreement for Local Issues will, upon such ratification change the current Collective Agreement, which will becomethe new Collective Agreement between the Union and Company in accordance with the terms herein.

1. Amend Section 503.1(c) to read;

Apprentices shall accrue seniority from date of hire in their craft. In the event of layoff, seniority shall apply provided the ratio of journeymen to apprentices retained does not drop below 1 to 1 ratio in any of the crafts.

2. 12 Hour Shift Agreement for Tour Millwrights

To be included in this Memorandum of Agreement for Local Issues.

3. Appendix A

Replace Recovery Assistant title with Field Operator title.

4. Housekeeping

Section 501.3(a) delete reference to time clocks.

<u>Section 703 Over 16 Hours Work</u> delete reference to lunch hours.

<u>Appendix C Mill Rules</u> remove <u>3. Punching in and Out</u> and renumber remaining paragraphs.

Appendix C Mill Rules, paragraph 5.4 Accidents change foreman to supervisor.

<u>Appendix D Dental Expense Insurance,</u> Predetermination of Benefits, change \$100 to \$250.

5. 1990-1993 Memorandum of Agreement for Local Issues, page 22, #16(a) which reads: "The Company will update IAM members' addresses if the Unionwill supply a membership list once per year" to be included in the renewed Collective Agreement.

6. Section 902 3 Paragraph (XXVIII)

Delete existing language and replace it with the following:

The coverage crews will consist, per present practice $\sigma\!\!f$ rotating crews of

STATUTORYHOLIDAYS

	ı	2	3	4	5	6	
LEAD OPERATOR 1 FIELD OPERATOR 1 SPOUTMAN	X	X	v	X	X	X	
LEAD OPERATOR 2	Ŷ	x	x	Х		^	
FIELD OPERATOR 2		Χ	Χ	X	Х		
RECAUST/KIJ N OPERATOR			Х	Х	Х	X	

Within the framework of the titles and to the limitations of training and tickes, the employeeswill be assigned to either the Steam lant or Recovery.

7. Steam and Recovery

The Company's proposal of S btember 9, 1993 will be voted on as soon as possible following ratification. The 1993-1998 Labour Agree ent will be amended, if necessary, prior to printing.

IETTER OF UNDERSTANDING#1

Compressed Work Week

Tour Millwrights (12 Hour Shifts)

- (1) Where either party discovers a problem with this arrangement the Company and the Union shall meet to resolvethe problem by mutual agreement. Should resolution not be attained either party may serve notice of cancellation or the other.
- (2) Either party may cance the C.W.W. upon 30 days notification to the other party. If the 30 day notice is served the parties will revert back to the existing language of the 1990 1993 collective agreement regarding tour millwright and that scheduling practice on the 31st day.
- (3) Scheduling abnormalities will not be the Company's responsibilities coming that or going out of 12 hour shifts with respect to 8 hour shifts.
- (4) Hours of work for the C.W.W. will be 7:00 a.m. to 7:00 p.m. and 7:00 p.m. to 7:00 a.m. or as mutually
- (5) H-days will be 4 twelve hour shifts.
 - H-days which have not been shown on the weekly schedule as of Thursday at 3:00 p.m. will only be granted at the discretion of the area Maintenance

- Superintendent. Present**H-day** and Vacation quotas will apply.
- (6) Vacations not booked and shown on the weekly schedule as in 5 above will only be granted at no penalty to the Company.
- (7) Mutuals must be approved by the Supervisor in charge of Tour Millwrights.
- (8) The working schedule shall be 4 on 4 off.
- (9) (i) Vacations will be scheduled tour to tour ie, a 4 day work period plus the 4 days off following. Statutory holidays falling within this 8 day vacation period will be administered in accordance with Section 804.
 - (ii) When a tour millwright's vacation starts on a Friday, then on that Friday and the following Monday the vacation quota will be as presently practisedplus that one Tour Millwright.
- (10) Shift Differentialwill **be** paid in accordance with the current collective agreement.
- (11) Incase of Funeral/Memorial Pave of 3 day duration a maximum of 2 scheduled shifts will be substituted within the 8 day periodstated in the currentcollective agreement.
- (12) In case of Funeral/Memorial leave of 5 days a maximum of 4 scheduled shifts will be substituted (40

hrs pay) within the 8 day period. The employee may choose only 3 scheduled shifts off at 36 hrs pay. All pay is at straight time rates.

(13) Company **sick** pay will be based on **70%** of what the employee would have been scheduled in the 7 day period.

The total number ${\it c}{\it f}$ accumulated sick days will be reduced to 10 working days.

The waiting period will be reduced from 3 days to 2 days.

- (14) Work on a Statutory Holiday will be as shown in the current collective agreement.
- (15) Unworked Statutory Holiday Pay will be:

New Years 12 hrs
Easter 12 hrs
Canada Day 12 hrs
Labour Day 8 hrs
Christmas Day 12 hrs

Pay for working on **a** run through Statutory Holiday will be as per current collective agreement

A Tour Millwright who volunteers to work on a statutory holiday shutdown as a day worker and who works 8 hourswill be given one 12 hour shift off with 12 hours pay. If he works 12 hours or more he will be given one 12 hour shift off with 16 hours pay. This time off is to be taken within one year of earning it.

- (16) Relief for Tour Millwrights will be as presently practised and clause 401.2(d) will apply in the transition from night shift to day shift.
- (17) Should the tour relief person have only 36 hours worked due to tour relief he may at his option elect to work 4 or 8 hours on another day within that week. This would be at straight time rates. However, should the Company request that the relief person work the remaining 4 hours, premium time would apply to those 4 hours.
- (18) Junior Millwrights will be assigned to work as Tour Millwrights including spare Tour Millwrights. When a vacancy occurs a Senior Millwright may be assigned the job if he so requests its.
- (19) Wire Call schedule for Tour Millwrights and spare Tour Millwrights working on the Paper Machines is as follows:
 - (i) Monday through Friday
 - (a) Paper Machine Millwright
 - (b) From 7:00 a.m. to 7:00 p.m. the 7:00 p.m. to 7:00 a.m. Tour Millwright
 - (c) From 7:00 p.m. to 7:00 a.m. -the 7:00 a.m. to 7:00 p.m. Tour Millwright
 - (d) Designated spares
 - (e) Tour Millwright on days off
 - (ii) Saturday and Sunday Tour Millwright with call in two Millwrights in the following order of call-ins.

- (a) Tour Millwright (opposite shift)
- Designated spare tour millwright
- (c) Paper Machine Millwright
- (d) Tour Millwright on days off (e) Any day Millwright

(20) JURY DUTY

Employees working 12 hour shifts will be paidthe difference betweenthe payment received for such duties and the regular pay they would have receivedfor each scheduled 12 hourworkday lost. An employee scheduled to work the 8:00 p.m. to 8:00 am. shift immediately prior to jury roll call or duty shall, upon request, be excused from work and receive jury duty pay from the Company for such shift. The employee is expected to report for work on his/her scheduled night shift immediately following discharge from jury duty or roll call if released prior to 2:00 p.m. An employee scheduled to work the day shift shall be excused from work with pay, if the employee is discharged from jury duty by the court after 12 midnight.

(21) Upon mutual agreement this Letter of Understanding will be placed in the body of the Collective agreement as Clause 401.3 with title 12 Hour Shifts for Tour Millwrights.

LETTER OF UNDERSTANDING #2

FLEXIBILITY

- Any member of Lodge 771 working alone or as part of a group shall perform any work within his/her Lodge's jurisdiction in accordance with the main elements of this summarized Letter of 1. (a) Understanding below.
- (b) An employee's primary job duties will continue to be tasks associated with his/her bulletin classification, trade, craft and department with the following restricted skills. The Company and the Union agree there are certain tasks that require specialized skills, certification or licensing and will be restricted to qualified employees.

RESTRICTED SKILLIS

<u>Welders</u>

- (1) Certified pressure we ding(2) Welding of major structural components
- Welding on high presture applications (steam & air)
- (4) Welding on hazardous material lines eg.(chlorine, sulphurid acid, caustic)
- (5) Alloy welding.

Machinists

- (1) Machine repair work on rolljournal heads etc.
 (2) Milling

(3) Close tolerance jurning(4) Roll and slitter glinding

Millwright

- (1) Equipment alignment and assembly, carpenter work
- (2) Installations of major bearings (press roll, grinders, etc.)
 (3) Gear boxes, reducers, gear trains and couplings

<u>Pipefitter</u>

- (1) Steam up and shut down procedures of paper machines steam and heating systems
 (2) Installation, fabrication and repair of
- hazardous substance piping (gas, chlorine,
- sulphuric acid, etc.)

 (3) Installation, fabricat on and repair of steam, condensate, hydraulic and air systems
- (4) Replace and repair wire and felt guides(5) Fire protection as per present practice

Garage Mechanics

- (1) Brake and steefing systems overhauls (2) Engine and transmission rebuilds (3) Propane operated equipment

- (4) Fuel injector systems

Tinsmiths

- (1) Patterns and layouts and sheet metal fabrication
- (2) Use major shop equipment

Boiler House Repairman

will maintain current practice and include expanded skills

Power and Recovery

will maintain current practice of operating, opening & isolation of equipment. Also cleaning up within Power & Recovery. (referto expanded skills)

Instrument Mechanic
will maintain current practice and include expanded skills

I.B & T will maintain current practice (referto expanded skills)

will maintain current practice <u>Oiler</u>

(refer to expanded skills)

EXPANDED SKILLS

- (1) (a) Any I.A.M. tradesperson can heat, cut, burn and tack weld.
 - (b) I.B. & T. can heat, cut and burn
- (2) Welders can do structural layout work.
- (3) Any I.A.M. tradesperson can grease or oil to complete the job.
- (4) Any I.A.M. tradesperson, including oilers can replace grease nipples, grease hoses, and adjust pump packings.
- (5) Any I.A.M. tradesperson can remove or replace guards.
- (6) Any I.A.M. tradesperson can be assigned to assist Journeymen in any task.
- (7) Steam and Recovery Operators can tighten valve packing, hoses and clamps.
- (8) Any I.A.M. tradesperson can perform minor carpentry work.
- (9) (a) Effective the date of ratification each tradesperson (non-tour) will receive an adjustment of 50¢ per hour.
 - (b) (i) Apprentice rates shall remain as a percentage of the Journeyman's base rate.

(ii) The rates of pay for Helpers as of the date of implementation of flexibility shall be as follows:

Class3 19.03 Class 2 19.33 Class 1 19.91

- (c) I.B.& T. Sectionmen when heating, cutting or burning will receive a 50¢ per hour add-on (minimum of 8 hours).
- (d) Oilers when assigned to assist tradespersons will receive a 50¢ per hour add-on (minimum of 8 hours).
- (e) I.B.& T. Sectionmen will be paid Helper Class 3 rate when assigned to assist Journeymen.
- (a) Tools and equipment required to perform duties outside d his/her regular job classification but within his/her Lodge's. jurisdiction will be made available on an as-needed basis.
 - (b) A joint committee of the Company and Union executive will be established to discuss training requirements. Training will be done by craft or department seniority with most senior person being trained first unless agreed to by joint committee.
 - (c) Upon successfulcompletion of training as outlined by the Joint Training Committee, the tradesperson may be assigned to the restricted skills outside df

their normal craft to the extent ${\bf d}$ their training provided that all tradespersons in that craft are gainfully employed.

- 2. The Company will continue to recognize the existing crafts as outlined in Appendix A Wage Schedule and clause 503.3 of I.A.M. Collective Agreement.
- 3. (a) Arranged overtime and call ins will be by primary craft
 - (b) When an employee is assigned to a new task he/she will receivethe hourly rate of the job being performed or his existing rate, whichever is greater.

4. Employment Security

All I.A.M. 771 members as of date of ratification will be protected from layoffs as a result of the implementation of the Maintenance and Operating Flexibility Concept.

An agreed to list of protected employees will be supplied to the Union prior to ratification.

All reductions as a result of the Maintenance and Operating Flexibility Concept will be accomplished through attrition.

5. The above provisions replace all practices and/or verbal or written agreements which contravene or prevent the application of this flexibility agreement. The above provisions are not intended to amend

- existing Collective Agreement provisions which do not relate to flexible work assignments, as called for by this Letter of Understanding.
- Any interpretation to implementation and orworking of this Letter of Understanding on Flexibility shall be subject to the grievance procedure.
- 7. Remove Article 3400 Trades Flexibility.

For IAM Lodge 771	For the Company

-ADDENDUM-- to -

MEMORANDUM OF AGREEMENT FOR LOCAL ISSUES

between

I.A.M. Lodge 771

and

BOISE CASCADE CANADA LTD., FORT FRANCES

Prior to printing the 1993-1998 Collective Agreement add the following paragraph:

JURY DUTY TO THE 12 HOUR SHIFT AGREEMENTS

Employees working 12 hour shifts will be paid the difference between the payment received for such duties and the regular pay they would have received for each scheduled 12 hour workday lost. An employee scheduled to work the 8:00 p.m. to 8:00 a.m. shift immediately prior to jury roll call or duty shall, upon request, be excused from work and receive jury duty pay from the Company for such shift. The employee is expected to report for work on his/her scheduled night shift immediately following discharge from jury duty or roll call if released prior to 2:00 p.m. An employee scheduled to work the day shift shall be excused from work with pay, if the employee is discharged from jury duty by the court after 12 midnight.

FOR LODGE 771 FOR THE COMPANY

-ADDENDUM •

to

MEMORANDUM OFAGREEMENT FOR LOCAL ISSUES

hetween

I.A.M. Lodge 771

and

RAINY RIVER FOREST PRODUCTS INC.

Prior to printingthe 1993 - 1998 CollectiveAgreement add the following paragraph

The parties agree to change section 902.3 (xiii) and 902.3 (xxiv) to read

(xiii) H-days revert to four (4) twelve (12)hour H-days which must be scheduled, taken and paid in the Steam and RecoveryDepartment with quotas. H-days which have not been shown on the weekly Schedule as of any Thursday at three o'clock (3.00p, m.) will be treated as short notice requests and granted at the Shirt Superintendent's discretion

Only one employee per tour will be allowed off at any one time. However, this may be altered at hie discretion of Management to accommodate additional vacations

(xxiv) Company sick pay will be based an 70% of what the employee would have been scheduled in the 7 day period.

_

Mindy H. G.

Date: Jan. 26/95 Date: Jan. 36/95